Installation Notes
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1. EPSON RC+ 5.3.3 can be installed on the following operating systems:
   - Windows XP Professional with Service Pack 2 or greater
   - Windows Vista Business
2. You must be logged in as Administrator to install.
3. To install:
   a. Insert the EPSON RC+ 5.0 installation CD.
   b. The setup program will start automatically.
   c. If setup doesn't start, run e:\EpsonRC50\setup.exe where e: is the CD drive.
   d. Follow the instructions on the screen.
4. During installation, Microsoft .NET Framework 2.0 will be installed if not found.
5. During installation, Adobe Reader will be installed if not found.
6. When you reboot the system for the first time after installation, you must use the same login name that you used for installation. This is so that system files are updated properly.
7. In order to run SPEL programs, you must connect your PC to an RC170 controller.

Getting Started
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After installation, there will be a program group called "EPSON RC+ 5.0". Two desktop shortcuts are created: one for normal mode, and one for simple mode.

To start EPSON RC+ 5.0, either double click on of the desktop shortcuts or click Start, then select EPSON RC+ 5.0 or EPSON RC+ 5.0 Simple from the EPSON RC+ program group.

The very first time you run EPSON RC+, no projects will be open. You must create a new project by selecting New Project from the Project menu. By default, the next time you run EPSON RC+,
the last project you were working on will be opened automatically.

Getting Help
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EPSON RC+ has context sensitive help. Press the F1 key at any time to get help for the current operation, or click on the ? button for the current dialog box.

You can get help for SPEL+ language keywords in the Edit window by placing the insertion point anywhere within a keyword and pressing the F1 key.

You can also select Contents from the Help menu to open the Help table of contents. First time users should review the Introduction in the help contents.