
How do you reinvent the dye-sublimation transfer printer? You start by designing every component to work together, from the printhead and ink technology to the printer mechanism and software. The result? A high-performance dye-sublimation transfer printer designed with extreme reliability for true industrial-level production.

Introducing the all-new Epson® SureColor F-Series printer family

Developed using the latest advancements in performance imaging, like our Epson PrecisionCore® TFP® printhead, along with an all-new dye-sublimation transfer ink technology — Epson UltraChrome® DS with High-Density Black — the purpose-built Epson SureColor F-Series allows you to focus on what matters most: more profit.

The SureColor F-Series is designed exclusively for use with our Epson UltraChrome DS Ink and not for use with any other brands of inks or cartridges.
Reliable Everyday Performance

From high-end athletic wear and swimsuits to mouse pads and smartphone cases, the Epson SureColor F6200 is the perfect everyday dye-sublimation transfer printer. It’s ideal for virtually any high-performance, cut-and-sew apparel application or custom specialty product. With its spindle-free roll media feeder, plus a built-in, high-speed automatic paper cutter, daily operation couldn’t be easier. Designed for simple operation and easy maintenance, the 44" SureColor F6200 will transform your current workflow into a cleaner, simpler and more reliable process.

<table>
<thead>
<tr>
<th>Print Mode</th>
<th>High Speed</th>
<th>Production Speed</th>
<th>High Quality</th>
</tr>
</thead>
<tbody>
<tr>
<td>SureColor F6200</td>
<td>634 SQ FT/HR</td>
<td>325 SQ FT/HR</td>
<td>119 SQ FT/HR</td>
</tr>
</tbody>
</table>

4 Colors
Industrial-Level Production

The Epson SureColor F7200 and F9200 are precise roll-to-roll dye-sublimation transfer printers for industrial-level production of virtually any polyester-based textile manufacturing or soft signage application. With a robust 64"-wide media feeding and take-up system — along with up to 3.0 liter refillable ink tanks — the SureColor F7200 and F9200 can reliably print roll-to-roll fully unattended. And, with the purpose-built Epson PrecisionCore TFP printhead — developed exclusively for Epson UltraChrome DS Ink — the final output offers exceptional quality and durability.
Brilliant Color and Detail

Epson UltraChrome DS Ink technology produces exceptionally vibrant colors, rich blacks and sharp contours. Your final output is simply stunning. Exactly what you’d expect from Epson.
True Roll-to-Roll Production
Enhanced productivity for unattended long-length print runs, with a highly accurate take-up reel system to support efficient calendar heat press transfer.

Unleash Your Creativity
With the accuracy of our Epson PrecisionCore TFP printhead technology, fonts and line-art are exceptionally sharp. Now your product designs are limited only by your designers’ imaginations.

Fully Customized Apparel Production
From one to 1,000, digital dye-sublimation transfer printing allows for more efficient production of customized apparel and specialty products—a true competitive advantage.

Vibrant Soft Signage Production
Epson SureColor F-Series printers produce vibrant flags, banners and backlight displays faster—and with lower operating costs—than most printing technologies available in the market today.

Promotions and Specialty Items
The SureColor F-Series printers are high-speed, cost-effective solutions for producing high-quality, high-volume customized items like mugs, mouse pads, phone cases and more.
Epson UltraChrome DS Ink

With a dedicated team of chemical engineers, Epson developed an all-new dye-sublimation transfer ink technology exclusively for the SureColor F-Series printers. Utilizing only four colors, Epson UltraChrome DS Ink produces vivid color and rich blacks with high definition and sharpness. Along with extremely fast dry times and exceptional dye-sublimation transfer characteristics, your final output will simply amaze.

New High-Density Black Ink
The core Black ink chemistry used within Epson UltraChrome DS Inks efficiently produces an exceptionally rich black that delivers enhanced color contrast and dramatic color intensity.

Epson Dye-Sublimation Media
To optimize the exceptional transfer performance of Epson UltraChrome DS Ink, Epson developed three new transfer papers: Multi-Purpose, Adhesive Textile and Production.
New F9200 Dual High-Capacity Refillable Ink Tanks
It’s all about productivity. This easy-to-use, bulk-ink delivery system provides for longer maintenance intervals, while significantly reducing your final ink cost and plastic waste.

OEKO-TEX® Certification
Epson UltraChrome DS Ink is certified by ECO PASSPORT, an international safety standard in the textile industry, meaning it’s safe for adults, children and babies.

SureColor F-Series Rewards Program
Accumulate points with every purchase of Genuine Epson Inks and Papers that can be redeemed for discounts on extended service coverage and even discounts on additional SureColor F-Series printers.

Environmentally Friendly
Epson sells Epson UltraChrome DS Inks in a unique 1 liter, refillable bag. This eliminates the problem of disposing of multiple plastic ink bottles, therefore significantly reducing your overall waste.
Advanced Printhead Technology

Specifically designed for the SureColor F-Series printers, our latest Epson PrecisionCore TFP printhead was developed to work exclusively with our unique Epson UltraChrome DS Ink. This results in exceptional ink efficiency, along with a higher level of printhead reliability. Finally, a purpose-built dye-sublimation imaging technology designed for serious, reliable production.

**Reliable Production**
By designing the ink and printhead technology to work together, a major failure point is significantly reduced or removed altogether. The result? A more reliable production workflow.

**Seriously Fast Production Speeds**
Capable of daily print speeds up to 1044 square feet per hour, these printers dramatically increase your daily production, while freeing up valuable floor space by reducing the number of printers required.
Epson achieves unprecedented printhead reliability by specially assembling the printhead to handle the unique characteristics of Epson UltraChrome DS Ink.

Outstanding Performance
Our latest printhead technology utilizes a full 1"-wide printhead with 720 nozzles per color, for truly industrial-level production speeds.

Dual-Array PrecisionCore Printhead
Featuring two PrecisionCore TFP printheads in a staggered array, the SureColor F9200 is capable of producing everyday, sellable-quality fabric transfers at print speeds up to 615 square feet per hour.

Powered by Wasatch SoftRIP
Each SureColor F-Series printer includes a full version of Wasatch SoftRIP with full support for color management, print cost estimation and even color profiles for the Epson line of transfer papers.

World-Class Service and Support
Unlike most dye-sublimation printers, every SureColor F-Series comes standard with an on-site warranty, including free phone support. And did we mention everything is covered? Even the printhead.

PrecisionCore TFP
Printhead Technology
Epson achieves unprecedented printhead reliability by specially assembling the printhead to handle the unique characteristics of Epson UltraChrome DS Ink.

F-Series Technology
Epson SureColor F-Series Dye-Sublimation Printer Specifications

**Printing Technology**
Advanced PrecisionCore TFP printhead with ink-repelling coating technology

**Ink Type**
UltraChrome DS with High-Density Black ink; 4-color

**Nozzle Configuration**
Color and monochrome heads
- F6200 and F7200: 720 nozzles per color
- F9200: 1,440 nozzles per color

**Droplet Technology**
Smallest droplet size: 5.3 picoliters

**Maximum Resolution**
- F6200: 1440 x 720 dpi
- F7200: 1440 x 720 dpi
- F9200: 1440 x 720 dpi

**Epson Ink Supply System**
- Ink pack volume: 1,000 mL
- Ink pack shelf life: 2 years from printed production date

**Printer Interfaces**
Includes as standard one USB 2.0 (1.1 compatible) and one Gigabit Ethernet port (10/100/1000Base-T)

**Wasatch SofRIP Requirements**
Minimum PC requirements
- Windows® 10, 8, or 7, 2.0 GHz processor, 2GB memory, and 120GB hard drive
Recommended PC configuration
- Windows 10, 8, or 7 (64-bit), 3.0 GHz quad core processor, 8GB memory, and 1TB or larger solid-state drive

**Operating Systems Supported**
(Primer without RIP)
- Windows 10, 8, 81, 8 and 7 (32-bit, 64-bit)

**Weight and Dimensions (W x D x H)**
- Printer weight: F6200: 207 lb, F7200: 605 lb, F9200: 635 lb
- Dimensions:
  - F6200: 63” x 36” x 45”
  - F7200: 103” x 40” x 52”
  - F9200: 103” x 40” x 52”

**Media Heating System (F7200/F9200)**
- Post heater: Off or 86” to 131” F
- Independently controlled via control panel or front-end RIP

**Media Handling**
- Media input:
  - F6200: Single roll-to-cut sheet
  - F7200/F9200: Single roll-to-roll
- Roll width:
  - F6200: 10’ up to 44” wide
  - F7200/F9200: 12’ up to 64” wide
- Media core
  - F6200: 2” or 3” core
  - F7200/F9200: Up to 5’
  - F9200: Up to 9’
- Input roll weight:
  - F7200/F9200: Up to 90 lb
- Media thickness:
  - From 75 gsm up to 0.5 mm thick
  - From 75 gsm up to 1.0 mm thick
- Take-up reel:
  - Fully automatic “wind in” or “wind out” with +/- 5 mm accuracy

**Printable Area and Accuracy**
- Max. paper width:
  - F6200: 44”
  - F7200/F9200: 64”
- Min. paper width:
  - F6200: 10”
  - F7200/F9200: 12”
- Left and right margins:
  - 0.2” (0.4” total)
- Max. printable area:
  - F6200: 43.6”
  - F7200/F9200: 63.6”

**Acoustic Noise Level**
Approx. 59 dB according to ISO 7779

**Environmental Characteristics**
- Temperature:
  - Operating: 59 ° to 95 °F (15 ° to 35 °C)
  - Recommended: 59 ° to 77 °F (15 ° to 25 °C)
- Relative Humidity:
  - Operating: 20 – 80%
  - Recommended: 40 – 60%

**Electrical Requirements**
- Voltage:
  - AC 110 – 120 V, AC 200 – 240 V
- Frequency:
  - 50 – 60 Hz
- Current:
  - F6200: 1.0 A at AC 110 – 120 V or 0.5 A at AC 200 – 240 V
  - F7200: 10.0 A at AC 110 – 120 V or 5.0 A at AC 200 – 240 V
  - F9200: 10.0 A at AC 110 – 120 V or 5.0 A at AC 200 – 240 V
- The F7200 and F9200 printers require two outlet connections

**Power Consumption**
- Operating:
  - F6200: 65 W
  - F7200: 460 W
  - F9200: 760 W
- Standby:
  - F6200: 20 W
  - F7200: 330 W (Heater On), 30 W (Heater Off)
  - F9200: 458 W (Heater On), 8 W (Heater Off)
- Power Off: Less than 1 W or less
- Sleep Mode:
  - F6200: Less than 3 W
  - F7200: Less than 4 W
  - F9200: Less than 11 W

**Product**
- Epson SureColor F6200
- Epson SureColor F7200
- Epson SureColor F9200

**F6200 Accessories**
- Additional Head Maintenance Kit
- Additional Roll Media Adapters
- Replacement Cutter Blade
- Additional Waste Ink Bottle

**F7200/F9200 Accessories**
- Printer Maintenance Kit
- Additional Cap Cleaning Kit
- Additional Media Edge Guides
- Additional Waste Ink Bottle

**UltraChrome DS Inks**
- Cyan Ink (6x 1,000 mL packs)
- Magenta Ink (6x 1,000 mL packs)
- Yellow Ink (6x 1,000 mL packs)
- High-Density Black Ink (6x 1,000 mL packs)

**Extended Service Plans**
- Additional Year Epson Preferred™ Plus Service
- F6200: EPFF60SB1
- F7200: EPFF70SB1
- F9200: EPFF90SB1

1. Print times are based upon print engine speeds only. Total throughput depends upon front-end driver/ RIP. RIP size, printing resolution, ink coverage, network speed, etc.
2. The SureColor F-Series printers are designed to be used exclusively with UltraChrome DS Inks and not with any other brands of cartridges or inks. Using Epson genuine ink is important for reliable performance and high image quality.
3. ECO PASSPORT by OEKO-TEX is a system by which textile chemical suppliers demonstrate that their product can be used in a sustainable textile production. Epson UltraChrome DS Ink is certified by the ECO PASSPORT. This is an international safety standard in the textile industry. It is certified to be safe for adults and children, including babies.
4. Note that warranty coverage for the printhead and ink delivery system is terminated if the printer is ever used with new or refilled ink cartridges, inks, or ink delivery systems other than the UltraChrome DS system for which the printer was designed. Subject to terms and conditions found in your limited warranty. See www.epson.com/support
5. For the latest drivers, visit www.epson.com/support