

SureColor R5070/R5070L Notices

Contents

Notices	5
Important Safety Instructions	
List of Safety Symbols on the Product	
General Product Safety Instructions	
Ink Supply Unit Safety Instructions	
LCD Screen Safety Instructions	11
Safety and Approvals Specifications	
FCC Compliance Statement	12
Binding Arbitration and Class Waiver	13
Trademarks	16
Copyright Notice	16
A Note Concerning Responsible Use of Copyrighted Materials	17
Copyright Attribution	

Notices

Check these sections for important notices about your product.

Note: Epson offers a recycling program for end of life Epson products. Please go to this site (U.S) or this site (Canada) for information on how to return your Epson products for proper disposal.

Important Safety Instructions
Safety and Approvals Specifications
FCC Compliance Statement
Binding Arbitration and Class Waiver
Trademarks
Copyright Notice

Important Safety Instructions

Before using your Epson product, read and follow these safety instructions.

List of Safety Symbols on the Product General Product Safety Instructions Ink Supply Unit Safety Instructions LCD Screen Safety Instructions

Parent topic: Notices

List of Safety Symbols on the Product

The following table lists the meaning of the safety symbols labeled on the product. Make sure that you completely understand the meaning of symbols on this product before using it.

Symbol	Description
	Stand-by
ப்	To identify the switch or switch position by means of which part of the product is switched on in order to bring it into the stand-by condition.

Symbol	Description
	Caution, risk of electric shock
	To identify a part of the product that has risk of electric shock.
77	
	Caution, hot parts
	To indicate a specific part of the product may be hot, such as the curing heater, the heaters, or media edge plate.
	Caution, risk of danger
lack	To identify general caution when using the product.
<u> </u>	
	Caution, keep hands clear
	To identify a part of the product that should not be touched.
	Alternating current
\sim	To indicate on the rating plate that the product is suitable for alternating current only; to identify relevant terminals.
	Direct current
	To indicate on the rating plate that the product is suitable for direct current only; to identify relevant terminals.
	Disconnect power
	Unplug all power cables.

Symbol	Description
	Contact prohibition
	To indicate injury that could occur due to touching a specific part of the product.
	Caution, hot parts; do not reach inside
	Do not reach inside the curing heater.
	Caution, risk of electric shock; unplug all power cables
	To indicate that electric shock could occur if the product is not unplugged before moving it or installing optional accessories.

Parent topic: Important Safety Instructions

General Product Safety Instructions

Read these instructions before using your product. Be sure to follow all warnings and instructions marked on the product.

• Contact your dealer for product installation. The product must be installed by an authorized dealer. Damage to the product from unauthorized installation will not be covered by your Epson warranty.

Unplug the product and refer servicing to qualified service personnel under the following conditions: if
the power cords or plugs are damaged; if liquid has entered the product; if the product has been
dropped or the cabinet damaged; if the product does not operate normally or exhibits a distinct change
in performance. Adjust only those controls that are covered by the operating instructions.

Installation Warnings

- Do not obstruct the vents on the product. Do not cover the printer with a cloth or install it in a place with poor ventilation.
- Keep children away from this product, otherwise injury may occur.
- Use the printer in a location with sufficient ventilation. The odors or vapors from the ink, waste ink, cleaning liquid, or cleaning fluid could cause you to feel unwell. If you start to feel unwell, move to a location with fresh air or wear a protective mask. If you have difficulty breathing or if someone's breathing stops, perform artificial respiration and consult a physician immediately.

Installation Cautions

- Avoid locations that are subject to shocks or vibrations, dust, oily smoke, humidity, or locations where the product could get wet.
- Do not tilt the product more than 10 degrees in any direction while moving it. Doing so may cause the product to fall and cause damage or personal injury.
- Do not attempt to carry the product alone; ten people are required to carry the product.
- Make sure to keep the casters on the stand and ink unit secured at all times, except when moving the product.
- When moving the product, avoid steps and uneven surfaces.
- Do not attempt to move the product while the casters and adjusters are secured.

Handling Warnings

- Do not use aerosol products that contain flammable gases inside or around the product. Do not use the product in locations containing volatile substances such as alcohol or thinner, or near open flames. Doing so may cause fire or electric shock.
- Do not use the product if it is giving off smoke or if you notice any abnormal odors or noises. An electric shock or fire could occur. If any abnormalities occur, turn off the power and unplug the power cables immediately, then contact your dealer or Epson Support.
- Except as specifically explained in your documentation, do not touch or disassemble anything inside the product or attempt to service the product yourself.

- Do not insert or drop metallic or flammable objects into the openings on the printer. An electric shock or fire could occur.
- Do not touch any areas inside the printer except those indicated in the manual.
- If any foreign objects or liquid such as water enters the printer, stop using it immediately. An electric shock or fire could occur. Turn off the power and unplug the power cable immediately, then contact your dealer or Epson Support.

Handling Cautions

- Do not sit on the product or place heavy objects on top of it.
- When storing or transporting the product, do not tilt it, stand it on its side, or turn it upside down; otherwise ink may leak.
- Be careful not to trap your hands or fingers when opening or closing the printer cover or maintenance covers. Do not put your hands on the movable base.
- Make sure the media and the roll core for the auto take-up reel unit are secured correctly. Do not let
 your hands or hair get caught in the auto take-up reel or media feeding unit while it is operating. Follow
 the instructions in the *User's Guide* when removing media or the take-up roll.
- The curing heater, heaters and media edge plate may be hot; observe all necessary precautions.
- · Do not reach inside the curing heater or burns may result.
- Do not put your hand inside the product or touch the printer head or white, flat cable during printing.
- When moving the product, Avoid steps and uneven surfaces.
- If a problems occurs, or when moving the printer or installing optional accessories, unplug all power cables to completely turn off the power. An electric shock or fire could occur.

Power Supply Warnings

- Connect your product to a properly grounded power outlet. Avoid plugging the product into an outlet on the same circuit as a photo copier or air control system that regularly switches on and off, or on an outlet controlled by a wall switch or timer.
- Use only the type of power source indicated on the product's label.
- Use only the power cords that come with the product. Use of other cords may cause fires or shock. Do not use the cords with any other equipment.
- Be sure your power cable meets relevant safety standards of the area where you plan to use it.
- Do not connect too many cables to the power outlet for the power cable. The temperature could rise and cause a fire.

- Do not insert or unplug the plugs with wet hands. When unplugging, grip each plug itself; do not pull on the power cable.
- Make sure each plug is fully inserted into the outlet.
- Do not let the power cords become damaged or frayed. Place them to avoid abrasions, cuts, fraying, crimping, and kinking. Do not place objects on top of them and do not allow them to be stepped on or run over. Be careful to keep the cords straight at each end.
- If you use an extension cord with the product, make sure the total ampere rating of the devices
 plugged into the extension cord does not exceed the cord's ampere rating. Also, make sure the total
 ampere rating of all devices plugged into the wall outlet does not exceed the wall outlet's ampere
 rating.
- Unplug the power cables regularly and clean between the blades of the plugs. If the plugs are plugged
 in for an extended period of time, dust may collect around the base of the blades and a short circuit or
 fire could occur.
- Do not use the plug if foreign objects such as dust have adhered to the plug.
- Do not use the power cable if it is damaged. An electric shock or fire could occur. If the power cable is damaged, contact Epson Support.

To avoid damaging the power cable:

- · Do not modify the power cable.
- Do not place anything heavy on the power cable.
- Do not bend, twist, or pull forcefully on the power cable.
- Do not route the power cable near heaters

Power Supply Cautions

• If you will not be using the product for a long period, unplug the power cords from the electrical outlet.

Consumable Cautions

- When cutting media, be careful not to cut your fingers or hands with the cutter or other blades.
- Do not rub your hands along the edges of the media. Doing so may cause injury.
- Do not attempt to carry the media rolls yourself; use of a paper roll lifter is recommended for lifting media heavier than 88 pounds (40 kg).

Parent topic: Important Safety Instructions

Ink Supply Unit Safety Instructions

- Make sure to read the Safety Data Sheet before handling or cleaning ink supply units or handling cleaning fluid or waste ink. You can download the sheet from the Epson website.
- Wear a mask, gloves, and protective eye wear when replacing consumables. Should ink, waste ink, or cleaning fluid get on your skin, wash it off immediately with large volumes of soapy water. Consult a physician if the skin appears irritated or is discolored. If ink, waste ink, or cleaning fluid gets in your eyes, rinse immediately with water. Failure to observe this precaution could result in bloodshot eyes or mild inflammation. Consult a physician if problems persist. If ink, waste ink, or cleaning fluid is swallowed, consult a physician immediately; do not induce vomiting.
- Keep ink supply units, cleaning ink supply units, cleaning fluid, and waste ink out of the reach of children.
- After replacing the waste ink bottle or using cleaning liquid, wash your hands thoroughly.
- Do not shake the ink supply units too forcefully; otherwise, the ink may leak.
- Do not dismantle or alter an ink supply unit or cleaning ink supply unit. Ink or cleaning fluid may leak from the ink supply unit and enter your eyes or adhere to your skin.
- Do not drink the ink, cleaning fluid, or waste ink.
- After replacing the waste ink bottle or using the cleaning liquid, wash your hands and gargle thoroughly
- Be careful when you handle used ink supply units; there may be ink remaining around the ink supply port.

Parent topic: Important Safety Instructions

LCD Screen Safety Instructions

- Use only a dry, soft cloth to clean the LCD screen. Do not use liquid or chemical cleansers.
- If the LCD screen is damaged, contact Epson. If the liquid crystal solution gets on your skin, wash it off
 immediately with large volumes of soapy water. If the liquid crystal solution gets into your eyes, flush
 them with water for at least 15 minutes. If discomfort or vision problems remain after a thorough
 flushing, see a doctor immediately. If the liquid crystal solution gets in your mouth, rinse your mouth
 out with water and see a doctor immediately. If swallowed, induce vomiting and see a doctor
 immediately
- Do not press too hard on the LCD screen or subject it to heavy impacts.
- Do not use a pointy or sharp object, such as a pen or your fingernail, to operate the LCD screen.

- If the LCD screen chips or cracks, do not touch or attempt to remove the broken pieces; contact Epson for support.
- Do not subject your product to sudden changes in temperature or humidity; this may cause condensation to develop inside the LCD screen and degrade its performance.

Parent topic: Important Safety Instructions

Safety and Approvals Specifications

The connection of a non-shielded printer interface cable to this printer will invalidate the EMC standards of this device.

United States Safety: UL62368-1

EMC: FCC part 15 Subpart B class A

Canada Safety: CAN/CSA C22.2 No. 62368-1

EMC: ICES-003 Class A

Parent topic: Notices

FCC Compliance Statement

For United States Users

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.

This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

For Canadian Users

CAN ICES-3(A)/NMB-3(A)

Parent topic: Notices

Binding Arbitration and Class Waiver

1. DISPUTES, BINDING INDIVIDUAL ARBITRATION, AND WAIVER OF CLASS ACTIONS AND CLASS ARBITRATIONS

- 1.1 **Disputes**. The terms of this Section 1 shall apply to all Disputes between you and Epson. The term "Dispute" is meant to have the broadest meaning permissible under law and includes any dispute, claim, controversy or action between you and Epson arising out of or relating to this Agreement, Epson branded products (hardware and including any related software), or other transaction involving you and Epson, whether in contract, warranty, misrepresentation, fraud, tort, intentional tort, statute, regulation, ordinance, or any other legal or equitable basis. "DISPUTE" DOES NOT INCLUDE IP CLAIMS, or more specifically, a claim or cause of action for (a) trademark infringement or dilution, (b) patent infringement, (c) copyright infringement or misuse, or (d) trade secret misappropriation (an "IP Claim"). You and Epson also agree, notwithstanding Section 1.6, that a court, not an arbitrator, may decide if a claim or cause of action is for an IP Claim.
- 1.2 Binding Arbitration. You and Epson agree that all Disputes shall be resolved by binding arbitration according to this Agreement. ARBITRATION MEANS THAT YOU WAIVE YOUR RIGHT TO A JUDGE OR JURY IN A COURT PROCEEDING AND YOUR GROUNDS FOR APPEAL ARE LIMITED. Pursuant to this Agreement, binding arbitration shall be administered by JAMS, a nationally recognized arbitration authority, pursuant to its code of procedures then in effect for consumer related disputes, but excluding any rules that permit joinder or class actions in arbitration (for more detail on procedure, see Section 1.6 below). You and Epson understand and agree that (a) the Federal Arbitration Act (9 U.S.C. §1, et seq.) governs the interpretation and enforcement of this Section 1, (b) this Agreement memorializes a transaction in interstate commerce, and (c) this Section 1 shall survive termination of this Agreement.
- 1.3 **Pre-Arbitration Steps and Notice**. Before submitting a claim for arbitration, you and Epson agree to try, for sixty (60) days, to resolve any Dispute informally. If Epson and you do not reach an agreement to resolve the Dispute within the sixty (60) days), you or Epson may commence an arbitration. Notice to Epson must be addressed to: Epson America, Inc., ATTN: Legal Department, 3131 Katella Ave., Los Alamitos, CA 90720 (the "Epson Address"). The Dispute Notice to you will be sent to the most recent address Epson has in its records for you. For this reason, it is important to notify us if your address changes by emailing us at EAILegal@ea.epson.com or writing us at the Epson Address above. Notice of the Dispute shall include the sender's name, address and contact information, the facts giving rise to the Dispute, and the relief requested (the "Dispute Notice"). Following receipt of the Dispute Notice, Epson and you agree to act in good faith to resolve the Dispute before commencing arbitration.
- 1.4 **Small Claims Court**. Notwithstanding the foregoing, you may bring an individual action in the small claims court of your state or municipality if the action is within that court's jurisdiction and is pending only in that court.

- 1.5 WAIVER OF CLASS ACTIONS AND CLASS ARBITRATIONS. YOU AND EPSON AGREE THAT EACH PARTY MAY BRING DISPUTES AGAINST THE OTHER PARTY ONLY IN AN INDIVIDUAL CAPACITY, AND NOT AS A PLAINTIFF OR CLASS MEMBER IN ANY CLASS OR REPRESENTATIVE PROCEEDING, INCLUDING WITHOUT LIMITATION FEDERAL OR STATE CLASS ACTIONS, OR CLASS ARBITRATIONS. CLASS ACTION LAWSUITS, CLASS-WIDE ARBITRATIONS, PRIVATE ATTORNEY-GENERAL ACTIONS, AND ANY OTHER PROCEEDING WHERE SOMEONE ACTS IN A REPRESENTATIVE CAPACITY ARE NOT ALLOWED. ACCORDINGLY, UNDER THE ARBITRATION PROCEDURES OUTLINED IN THIS SECTION, AN ARBITRATOR SHALL NOT COMBINE OR CONSOLIDATE MORE THAN ONE PARTY'S CLAIMS WITHOUT THE WRITTEN CONSENT OF ALL AFFECTED PARTIES TO AN ARBITRATION PROCEEDING.
- 1.6 **Arbitration Procedure**. If you or Epson commences arbitration, the arbitration shall be governed by the rules of JAMS that are in effect when the arbitration is filed, excluding any rules that permit arbitration on a class or representative basis (the "JAMS Rules"), available at http://www.jamsadr.com or by calling 1-800-352-5267, and under the rules set forth in this Agreement. All Disputes shall be resolved by a single neutral arbitrator, and both parties shall have a reasonable opportunity to participate in the selection of the arbitrator. The arbitrator is bound by the terms of this Agreement. The arbitrator, and not any federal, state or local court or agency, shall have exclusive authority to resolve all disputes arising out of or relating to the interpretation, applicability, enforceability or formation of this Agreement, including any claim that all or any part of this Agreement is void or voidable. Notwithstanding this broad delegation of authority to the arbitrator, a court may determine the limited question of whether a claim or cause of action is for an IP Claim, which is excluded from the definition of "Disputes" in Section 1.1 above. The arbitrator shall be empowered to grant whatever relief would be available in a court under law or in equity. The arbitrator may award you the same damages as a court could, and may award declaratory or injunctive relief only in favor of the individual party seeking relief and only to the extent necessary to provide relief warranted by that party's individual claim. In some instances, the costs of arbitration can exceed the costs of litigation and the right to discovery may be more limited in arbitration than in court. The arbitrator's award is binding and may be entered as a judgment in any court of competent jurisdiction.

You may choose to engage in arbitration hearings by telephone. Arbitration hearings not conducted by telephone shall take place in a location reasonably accessible from your primary residence, or in Orange County, California, at your option.

- a) Initiation of Arbitration Proceeding. If either you or Epson decides to arbitrate a Dispute, both parties agree to the following procedure:
- (i) Write a Demand for Arbitration. The demand must include a description of the Dispute and the amount of damages sought to be recovered. You can find a copy of a Demand for Arbitration at http://www.jamsadr.com ("Demand for Arbitration").
- (ii) Send three copies of the Demand for Arbitration, plus the appropriate filing fee, to: JAMS, 500 North State College Blvd., Suite 600 Orange, CA 92868, U.S.A.

- (iii) Send one copy of the Demand for Arbitration to the other party (same address as the Dispute Notice), or as otherwise agreed by the parties.
- b) Hearing Format. During the arbitration, the amount of any settlement offer made shall not be disclosed to the arbitrator until after the arbitrator determines the amount, if any, to which you or Epson is entitled. The discovery or exchange of non-privileged information relevant to the Dispute may be allowed during the arbitration.
- c) Arbitration Fees. Epson shall pay, or (if applicable) reimburse you for, all JAMS filings and arbitrator fees for any arbitration commenced (by you or Epson) pursuant to provisions of this Agreement.
- d) Award in Your Favor. For Disputes in which you or Epson seeks \$75,000 or less in damages exclusive of attorney's fees and costs, if the arbitrator's decision results in an award to you in an amount greater than Epson's last written offer, if any, to settle the Dispute, Epson will: (i) pay you \$1,000 or the amount of the award, whichever is greater; (ii) pay you twice the amount of your reasonable attorney's fees, if any; and (iii) reimburse you for any expenses (including expert witness fees and costs) that your attorney reasonably accrues for investigating, preparing, and pursuing the Dispute in arbitration. Except as agreed upon by you and Epson in writing, the arbitrator shall determine the amount of fees, costs, and expenses to be paid by Epson pursuant to this Section 1.6d).
- e) Attorney's Fees. Epson will not seek its attorney's fees and expenses for any arbitration commenced involving a Dispute under this Agreement. Your right to attorney's fees and expenses under Section 1.6d) above does not limit your rights to attorney's fees and expenses under applicable law; notwithstanding the foregoing, the arbitrator may not award duplicative awards of attorney's fees and expenses.
- 1.7 Opt-out. You may elect to opt-out (exclude yourself) from the final, binding, individual arbitration procedure and waiver of class and representative proceedings specified in this Agreement by sending a written letter to the Epson Address within thirty (30) days of your assent to this Agreement (including without limitation the purchase, download, installation of the Software or other applicable use of Epson Hardware, products and services) that specifies (i) your name, (ii) your mailing address, and (iii) your request to be excluded from the final, binding individual arbitration procedure and waiver of class and representative proceedings specified in this Section 1. In the event that you opt-out consistent with the procedure set forth above, all other terms shall continue to apply, including the requirement to provide notice prior to litigation.
- 1.8 **Amendments to Section 1**. Notwithstanding any provision in this Agreement to the contrary, you and Epson agree that if Epson makes any future amendments to the dispute resolution procedure and class action waiver provisions (other than a change to Epson's address) in this Agreement, Epson will obtain your affirmative assent to the applicable amendment. If you do not affirmatively assent to the applicable amendment, you are agreeing that you will arbitrate any Dispute between the parties in accordance with the language of this Section 1 (or resolve disputes as provided for in Section 1.7, if you timely elected to opt-out when you first assented to this Agreement).

1.9 Severability. If any provision in this Section 1 is found to be unenforceable, that provision shall be severed with the remainder of this Agreement remaining in full force and effect. The foregoing shall not apply to the prohibition against class or representative actions as provided in Section 1.5. This means that if Section 1.5 is found to be unenforceable, the entire Section 1 (but only Section 1) shall be null and void.

Parent topic: Notices

Trademarks

EPSON® and SureColor® are registered trademarks and EPSON Exceed Your Vision is a registered logomark of Seiko Epson Corporation.

General Notice: Other product names used herein are for identification purposes only and may be trademarks of their respective owners. Epson disclaims any and all rights in those marks.



Parent topic: Notices

Copyright Notice

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of Seiko Epson Corporation. The information contained herein is designed only for use with this Epson product. Epson is not responsible for any use of this information as applied to other products.

Neither Seiko Epson Corporation nor its affiliates shall be liable to the purchaser of this product or third parties for damages, losses, costs, or expenses incurred by purchaser or third parties as a result of: accident, misuse, or abuse of this product or unauthorized modifications, repairs, or alterations to this product, or (excluding the U.S.) failure to strictly comply with Seiko Epson Corporation's operating and maintenance instructions.

Seiko Epson Corporation shall not be liable for any damages or problems arising from the use of any options or any consumable products other than those designated as Original Epson Products or Epson Approved Products by Seiko Epson Corporation.

Seiko Epson Corporation shall not be held liable for any damage resulting from electromagnetic interference that occurs from the use of any interface cables other than those designated as Epson approved Products by Seiko Epson Corporation.

This information is subject to change without notice.

A Note Concerning Responsible Use of Copyrighted Materials Copyright Attribution

Parent topic: Notices

A Note Concerning Responsible Use of Copyrighted Materials

Epson encourages each user to be responsible and respectful of the copyright laws when using any Epson product. While some countries' laws permit limited copying or reuse of copyrighted material in certain circumstances, those circumstances may not be as broad as some people assume. Contact your legal advisor for any questions regarding copyright law.

Parent topic: Copyright Notice

Copyright Attribution

© 2021 Epson America, Inc.

7/21

CPD-60344R1

Parent topic: Copyright Notice