

Safety Data Sheet

Section 1 : Identification of substance and company undertaking

1.1	Product identifier:	EPSON INK CARTRIDGE T220XL120
1.2	Relevant substance use:	Ink for Epson
		Printers
1.3	Supplier details	
	Distributor :	Epson America, Inc.
	Address :	3840 Kilroy Airport Way
		Long Beach, CA 90806
		United States
	Telephone :	562.276.1369
	FAX :	562.997.5799
1.4	Emergency telephone number	562.276.1369

Section 2 : Hazard identification

- 2.1 GHS classification : Not hazardous
- 2.2 Label elements

Symbols :	None
Signal word :	None
Hazard	
statements:	None
Precautionary	
statements: P102	2 Keep out of reach of children
P302+P35	2 IF ON SKIN: Wash with soap and water
P332+P31	3 If skin irritation occurs: Get medical advice/attention.
P50	1 Dispose of contents/container to an appropriate treatment and disposal
	facility in accordance with applicable laws and regulations, and product
	characteristics at time of disposal.

Section 3 : Composition/information on ingredients

Substance/Mixture : Mixture (ink composition)

Ink Composition	CAS No.	% By Weight	Remark
Water	7732-18-5	65 - 70	none
Glycerols	56-81-5	5 - 10	none
Proprietary organic materials	-	5 - 10	none
TEGBE	143-22-6	5 - 10	none
Proprietary dyes and pigments	-	1 - 5	none



Section 4 : First aid measures

4.1 Description of measures

	•	
	Eyes :	Immediately flush with room temperature, low pressure, clean water. Seek medical attention if irritation continues.
	Skin :	IF ON SKIN : Wash with soap and water. Take off contaminated If skin irritation occurs, get medical advice/attention.
	Inhalation :	Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is difficult, give oxygen. Seek immediate medical attention.
	Ingestion :	Seek medical advice, and attention if stomach continues to be upset.
4.2	Most important symptoms and effects, both acute and delayed:	Ink contact with skin may cause irritation, swelling, or redness.

4.3 Indication of any immediate medical attention and special treatment needed : Not necessary

Section 5 : Fire-fighting measures

5.1	Extinguishing media	
	Suitable media :	Water spray, dry chemical, carbon dioxide, or alcohol resistant foam.
	Unsuitable media :	None
5.2	Special hazards from mixture :	None
5.3	Firefighters :	Use PPE, avoid a leeward position.

Section 6 : Accidental release measures

6.1 Personal precautions, protective equipment, and emergency procedures

Non-emergency Eye and skin protection required during clean-up. Use proper ventilation. *personnel :*

Emergency responders: None

- 6.2 Environmental precautions : Do not release to sewer, surface, or ground water.
- 6.3 Methods and material for containment and clean-up
 - *Spill containment :* Use sponges to wipe-up ink.
 - Spill clean-up :Rinse area with damp cloth. Place waste in closed container for disposal.Wash hands with soap and water.
 - Other information : Do not dispose of waste to sewer.
- 6.4 Reference to other sections : Please refer to Section 13 for disposal.



Section 7 : Handling and storage

7.1 Precautions for safe handling

	Recommendations :	Keep out of reach of children and do not drink ink. Do not dismantle cartridge.
	Occupation hygiene :	Avoid contact with skin, eyes, and clothing. In the case of skin contact, wash with soap and water.
7.2	Safe storage :	Do not store cartridges in high or freezing temperatures. Keep cartridges out of direct sunlight. Do not store cartridges with oxidizing agents or explosives. Make sure cartridges are dry before insertion into printer housing.
7.3	Specific end uses:	Not specified

Section 8 : Exposure controls / personnel protection

8.1	Control parameters :	Glycerols (CAS No. 56-81-5) ACGIH TLV-TWA 8-hour Exposure Limit is 10 mg/m ³ as glycerin mist. OSHA Z-1 PEL is 5 mg/m ³ as glycerin mist, respirable fraction. OSHA Z-1 PEL is 15 mg/m ³ as glycerin mist, total dust.
8.2	Exposure controls	
	Engineering controls :	Proper ventilation
	Personal protection :	Personal protective equipment is not required under suitable use. If there is a possibility of ink exposure, wear protective gloves, clothing, eye, and face protection.
		Respiratory protection is not required under suitable use.
		Thermal hazards are not known under suitable use.
	Environmental exposure controls :	Not established

Section 9 : Physical and chemical properties

9.1 Physical and chemical properties

Appearance :	Black liquid
Odor :	Slight
Odor threshold :	No data available
рН :	8.0 - 9.0
Melting point :	Less than 0°C
Freezing point :	Less than 0°C
Initial boiling point :	Greater than 100°C
Boiling range :	Greater than 100°C
Flash point :	Greater than 110°C (closed cup, ASTM D3278)
Evaporation rate :	No data available
Flammability(solid/gas):	Not applicable (liquid)
Upper/lower	
flammability:	No data available



Upper/lower	
explosive limits :	No data available
Vapor pressure :	No data available
Vapor density :	Greater than 1 (air = 1)
Relative density :	1.07 at 20°C
Solubility(ies) :	Soluble in water
Partition coefficient :	N-octanol/water, no data available
Auto ignition temp :	No data available
Decomposition temp :	No data available
Viscosity :	Less than 5 mPa-s at 20°C
Explosive properties :	None
Oxidizing properties :	None

Section 10 : Stability and reactivity

10.1 Reactivity :	Stable under normal temperature and pressure
10.2 Chemical stability :	Stable under normal temperature and pressure
10.3 Hazard reactions :	None
10.4 Conditions to avoid :	High and freezing temperatures
10.5 Incompatible materials :	Oxidizers and explosives
10.6 Hazard decomposition :	No data available

Section 11 : Toxicological information

11.1 Toxicological effects

Acute toxicity Oral LD $_{50}$:	>5000 mg/kg (rats)
Acute toxicity Dermal LD ₅₀ :	>2000 mg/kg (rats)
Irritation Eye :	No data available
Irritation Skin :	No data available
Corrosivity :	No data available
Sensitization :	No data available
Carcinogenicity :	No data available
Mutagenicity :	No data available
Reproduction toxicity :	No data available



Section 12 : Ecological information

12.1 Toxicity :	No data available
12.2 Persistence and degradability :	No data available
12.3 Bio accumulative potential :	No data available
12.4 Mobility in soil :	No data available
12.5 PBT and vPvB assessment :	No data available
12.6 Other adverse effects :	No data available

Section 13 : Disposal considerations

13.1 Waste treatment	Disposal should be in accordance with federal, state, and local
methods :	requirements.

Section 14 : Transportation information

14.1 UN number :	Not applicable	
14.2 Proper shipping name :	Not applicable	
14.3 Transport hazard class :	Not applicable	
14.4 Packing group :	Not applicable	
14.5 Environmental hazards :	Not applicable	
14.6 Special precautions :	Not applicable	
14.7 Bulk transport Annex II of MARPOL 73/78 and IBC Code : Not applicate		

Section 15: Regulation information (safety, health, and environmental)

15.1	U.S. Information		
	OSHA Inhalation Hazard :		Not Regulated (29 CFR 1910.1000(d)(1)(i))
	TSCA Sec. 4(a) FinalTest	Rules :	Not Regulated
	TSCA Sec. 5 SNUR :		Not Regulated
	TSCA Sec.8(a) PAIR :		Not Regulated
	TSCA Sec. 12(b) 1-time E	xport :	Not Regulated
	Clean Air Act Sec. 112 HA	AP:	TEGBE (CAS# 143-22-6)
	EPCRA Sec. 313 (SARAT	Title III) :	Not Regulated
	NFPA Hazard Rating :		<pre>Health(1), Flammability(1), Instability/Reactivity(0), Other(0)</pre>
	HMIS Hazard Rating :		Health(1), Flammability(1), Instability/Reactivity(0), PPE (D)
	California Proposition 65 :		Not Regulated
15.2	Canada Information :		
	WHMIS Controlled Produc	ct :	Not applicable (manufactured article)
15.3	Chemical safety		
	assessment :	Chemical sa	fety assessment on ink has not been conducted



Section 16 : Other information

This SDS adheres to U.S. regulatory requirements and standards and may not meet the regulatory requirements in other locations.

This is a revised Safety Data Sheet which replaces all prior U.S. SDS for this substance.

This "Safety Data Sheet" contains health, safety, and environmental information. It does not replace any precautionary language or uses and disposal information which may accompany the substance. The information contained herein is believed to be accurate at the time of preparation, but should only be used as a guide. Epson does not warrant the completeness or accuracy of the information contained herein. It is subject to revision from time to time.

YOU'VE GOT TO SEE IT IN EPSON COLOR ™