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### 1. Identification

GHS Product Identifier

Mixture identification:

Trade name: Ink Pack, T46C8

Recommended use of the chemical and restrictions on use

Recommended use:

Ink for inkjet printing

Supplier's details

Company:

SEIKO EPSON CORPORATION

80 Harashinden, Hirooka, Shiojiri-shi, Nagano-ken, 399-0785 JAPAN

Phone number: +81-263-52-2552

Competent person responsible for the safety data sheet:

MSDS\_HRO@exc.epson.co.jp


Emergency phone number

Phone number: +81-263-52-2552

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### 2. Hazard identification

Classification of the substance or mixture

 Warning, Skin Sens. 1, May cause an allergic skin reaction.

GHS label elements, including precautionary statements

Hazard pictograms:



Warning

Hazard statements:

H317 May cause an allergic skin reaction.

Precautionary statements:

P261 Avoid breathing dust/mist/spray.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P362+P364 Take off contaminated clothing and wash it before reuse.

P501 Dispose of contents/container in accordance with applicable regulations.

Special Provisions:

None

Other hazards which do not result in a classification

No other hazards

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### 3. Composition/information on ingredients





Substances

No

Mixtures

Hazardous components within the meaning of GHS and related classification:

Qty	Name	Ident. Number	Classification
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50% ~ 65%	Water	CAS: 7732-18-5 EC: 231-791-2	The product is not classified as dangerous according to GHS - Fifth revised edition.
15% ~ 20%	Glycerol	CAS: 56-81-5 EC: 200-289-5	The product is not classified as dangerous according to GHS - Fifth revised edition.
1% ~ 3%	C.I. Disperse Blue 360	EC: 435-600-5	 2.7/1 Flam. Sol. 1 H228  3.9/2 STOT RE 2 H373 4.1/C4 Aquatic Chronic 4 H413  3.3/2A Eye Irrit. 2A H319  3.4.2/1 Skin Sens. 1 H317
0.25% ~ 0.5%	Triethanol amine	CAS: 102-71-6 EC: 203-049-8	The product is not classified as dangerous according to GHS - Fifth revised edition.

#### 4. First-aid measures

Description of necessary first-aid measures

In case of skin contact:

Immediately take off all contaminated clothing.

Remove contaminated clothing immediately and dispose off safely.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

Most important symptoms/effects, acute and delayed

None

Indication of immediate medical attention and special treatment needed, if necessary

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

Treatment:

None

#### 5. Fire-fighting measures

Suitable extinguishing media

Water.

Carbon dioxide (CO<sub>2</sub>).

Unsuitable extinguishing media:

None in particular.

Special hazards arising from the chemical

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

Hazardous combustion products:

None

Explosive properties: No data available

Oxidizing properties: No data available

Special protective actions for fire-fighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Move undamaged containers from immediate hazard area if it can be done safely.

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## 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

Methods and material for containment and cleaning up

Wash with plenty of water.

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## 7. Handling and storage

Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Don't use empty container before they have been cleaned.

Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.

Contaminated clothing should be changed before entering eating areas.

Do not eat or drink while working.

See also section 8 for recommended protective equipment.

Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

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## 8. Exposure controls/personal protection

Control parameters

Glycerol - CAS: 56-81-5

- OEL Type: OSHA - TWA: 5 mg/m<sup>3</sup> - Notes: Respirable dust

- OEL Type: OSHA - TWA: 15 mg/m<sup>3</sup> - Notes: Total dust

Triethanol amine - CAS: 102-71-6

- OEL Type: ACGIH - TWA(8h): 5 mg/m<sup>3</sup>

DNEL Exposure Limit Values

No data available

PNEC Exposure Limit Values

No data available

Appropriate engineering controls:

None

Individual protection measures, such as personal protective equipment (PPE)

Eye protection:

Use close fitting safety goggles, don't use eye lens.

Protection for skin:

Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.

Protection for hands:  
Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.

Respiratory protection:  
Not needed for normal use.

Thermal Hazards:  
None

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## 9. Physical and chemical properties

Appearance and colour:	Black Liquid
Odour:	Slightly
Odour threshold:	No data available
PH:	7.5 ~ 8.7 at 20 °C
Melting point / freezing point:	No data available
Initial boiling point and boiling range:	No data available
Flash point:	Does not flash until 100 °C / 212 °F (closed cup method, ASTM D 3278)
Evaporation rate:	No data available
Solid/gas flammability:	Not Relevant
Upper/lower flammability or explosive limits:	No data available
Vapour pressure:	No data available
Vapour density:	No data available
Relative density:	No data available
Solubility in water:	Complete
Solubility in oil:	No data available
Partition coefficient (n-octanol/water):	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	< 5 mPa·s at 20 °C

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## 10. Stability Toxicological information

Reactivity  
Stable under normal conditions

Chemical stability  
Stable under normal conditions

Possibility of hazardous reactions  
None

Conditions to avoid  
Stable under normal conditions.

Incompatible materials  
None in particular.

Hazardous decomposition products  
Acrolein (CAS #107-02-8);  
When glycerols is heated over 300°C, it will decompose into acrolein.

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## 11. Toxicological information

Information on toxicological effects  
Toxicological information of the product:  
f) carcinogenicity:  
Does not contain carcinogens (Ref. 1)

g) reproductive toxicity:

Does not contain reproductive toxicity and developmental toxic substances (Ref. 2)

Toxicological information of the main substances found in the product:

Glycerol - CAS: 56-81-5

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969.

C.I. Disperse Blue 360

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Rat > 2000 mg/kg

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium Positive

Triethanol amine - CAS: 102-71-6

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982Vol. -, Pg. 114, 1982.

Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989.

If not differently specified, the information listed below must be considered as N.A.:

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

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## 12. Ecological information

Toxicity

Adopt good working practices, so that the product is not released into the environment.

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

None

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## 13. Disposal considerations

Disposal methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

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#### 14. Transport information

UN number  
Not classified as dangerous in the meaning of transport regulations.

UN proper shipping name  
No data available

Transport hazard class(es)  
No data available

Packing group, if applicable  
No data available

Environmental hazards  
No data available

Special precautions for user  
No data available

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code  
No data available

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#### 15. Regulatory information

Safety, health and environmental regulations specific for the product in question  
This Safety Data Sheet has been prepared according to the Globally Harmonized System of Classification and Labelling of Chemicals (GHS), Fifth revised edition.

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#### 16. Other information

Full text of phrases referred to in Section 3:  
H228 Flammable solid.  
H373 May cause damage to organs through prolonged or repeated exposure.  
H413 May cause long lasting harmful effects to aquatic life.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.

Safety Data Sheet dated December 4, 2018, Revision: 2.0

Paragraphs modified from the previous revision:

2. Hazard identification
3. Composition/information on ingredients
8. Exposure controls/personal protection
9. Physical and chemical properties
11. Toxicological information

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,  
Commission of the European Communities  
SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van  
Nostrand Reinold  
CCNL - Appendix 1

- Ref. 1
- IARC Monographs on the Evaluation Carcinogenic Risks to Humans (IARC: International Agency for Research on Cancer)
  - Journal of Occupational Health (JOH) (Japan Society of Occupational Health (JSOH))
  - TLVs and BEIs (ACGIH: American Conference of Governmental Industrial Hygienists)
  - IRIS Carcinogenic Assessment (IRIS: Integrated Risk Information System of US EPA)

- National Toxicology Program (NTP) Report on Carcinogens (USA)
  - Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006
  - MAK und BAT Werte Liste (DFG: German Research Foundation)
  - TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)
- Ref. 2
- Annex VI of REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006
  - TRGS 905, Verzeichnis krebserzeugender, keimzell mutagener oder reproduktionstoxischer Stoffe (AGS: Committee on Hazardous Substances, Germany)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR:	European Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS:	Chemical Abstracts Service (division of the American Chemical Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GefStoffVO:	Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
LTE:	Long-term exposure.
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STE:	Short-term exposure.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWATLV:	Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).
WGK:	German Water Hazard Class.