

Safety Data Sheet

Section 1 : Identification of substance and company undertaking

- 1.1 Product identifier: EPSON INK CARTRIDGE T624300
- 1.2 Relevant substance use: Ink for Epson Stylus Pro GS6000
Printers
- 1.3 Supplier details
- Distributor :* Epson America, Inc.
- Address :* 3840 Kilroy Airport Way
Long Beach, CA 90806
United States
- Telephone :* 562.276.1369
- FAX :* 562.997.5799
- 1.4 Emergency telephone number : 562.276.1369

Section 2 : Hazard identification

- 2.1 GHS classification : TOXIC TO REPRODUCTION; Hazard category 1B
SKIN CORROSION/IRRITATION; Hazard category 2

2.2 Label elements

Symbols :



Signal word : Danger

Hazard statements: H360 May damage fertility or the unborn child.

H315 Causes skin irritation.

H227 Combustible liquid.

Precautionary statements:

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P281 Use personal protective equipment as required.
- P308+P313 If exposed or concerned: Get medical advice/attention.
- P405 Store locked up.
- P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.
- P264 Wash hands thoroughly after handling.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P362 Take off contaminated clothing and wash before reuse.
- P210 Keep away from open flames/hot surfaces. No smoking.
- P370+P378 In case of fire: Use alcohol resistant foam for extinction.
- P403+P235 Store in a well-ventilated place. Keep cool.

Section 3 : Composition/information on ingredients

Substance/Mixture : Mixture (ink composition)

Ink Composition	CAS No.	% By Weight	Remark
Diethylene glycol diethyl ether	112-36-7	55 - 65	none
Tetraethylene glycol dimethyl ether	143-24-8	10 - 20	none
γ - Butyrolatone	96-48-0	10 - 20	none
Proprietary organic materials	-	1 - 10	none
Tetraethylene glycol monobutyl ether	1559-34-8	1 - 5	none
Proprietary dyes and pigments	-	1 - 5	none

Section 4 : First aid measures

4.1 Description of measures

- Eyes :* Immediately flush with room temperature, low pressure, clean water for at least 15 minutes. Seek medical attention if irritation continues.
- Skin :* IF ON SKIN : Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse. If skin irritation occurs, get medical advice/attention.
- Inhalation :* Remove subject to ventilated fresh air. If not breathing, give artificial respiration right away. If breathing is difficult, give oxygen. Seek immediate medical attention.
- Ingestion :* Seek medical advice, and attention if stomach continues to be upset. IF SWALLOWED, do not induce vomiting.

4.2 Most important

symptoms and effects, Ink contact with skin may cause irritation, swelling, or redness.
both acute and delayed:

4.3 Indication of any immediate medical attention and special treatment needed : Not necessary

Section 5 : Fire-fighting measures

5.1 Extinguishing media

- Suitable media :* Water spray, dry chemical, carbon dioxide, or alcohol resistant foam.
- Unsuitable media :* None

5.2 Special hazards from mixture :

None

5.3 Firefighters :

Use PPE, avoid a leeward position.

Section 6 : Accidental release measures

6.1 Personal precautions, protective equipment, and emergency procedures

Non-emergency personnel : Eye and skin protection required during clean-up. Use proper ventilation.

Emergency responders: None

6.2 Environmental precautions : Do not release to sewer, surface, or ground water.

6.3 Methods and material for containment and clean-up

Spill containment : Use sponges to wipe-up ink.

Spill clean-up : Rinse area with damp cloth. Place waste in closed container for disposal.
Wash hands with soap and water.

Other information : Do not dispose of waste to sewer.

6.4 Reference to other sections : Please refer to Section 13 for disposal.

Section 7 : Handling and storage

7.1 Precautions for safe handling

Recommendations : Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Use proper ventilation and no fire in work place.
Keep out of reach of children and do not drink ink.
Do not dismantle cartridge.

Occupation hygiene : Avoid contact with skin, eyes, and clothing.
In the case of skin contact, wash with soap and water.

7.2 Safe storage : Store locked up.
Do not store cartridges in high or freezing temperatures.
Keep cartridges out of direct sunlight.
Do not store cartridges with oxidizing agents or explosives.
Make sure cartridges are dry before insertion into printer housing.

7.3 Specific end uses: Not specified

Section 8 : Exposure controls / personnel protection

8.1 Control parameters : Diethylene glycol diethyl ether (CAS No. 112-36-7)
California OELs (CCOR, Title 8, Section 5155, Airborne Contaminants)
The 8-Hour TWA Exposure Value is 5 ppm or 33 mg/m³

8.2 Exposure controls

Engineering controls : Proper ventilation

Personal protection : Personal protective equipment is not required under suitable use.
If there is a possibility of ink exposure, wear protective gloves, clothing, eye,
and face protection.

Respiratory protection is not required under suitable use.

Thermal hazards are not known under suitable use.

Environmental exposure

controls : Not established

Section 9 : Physical and chemical properties

9.1 Physical and chemical properties

Appearance : Magenta liquid
Odor : Slight
Odor threshold : No data available
pH : 8.0 - 9.0
Melting point : Less than 0°C
Freezing point : Less than 0°C
Initial boiling point : No data available
Boiling range : No data available
Flash point : 71.0°C (closed cup, ASTM D3278)
Evaporation rate : No data available
Flammability(solid/gas): Not applicable (liquid)
Upper/lower flammability: No data available
Upper/lower explosive limits : 1.4 - 6.9v/v% as γ -Butyrolactone
Vapor pressure : No data available
Vapor density : Greater than 1 (air = 1)
Relative density : 1.03 at 20°C
Solubility(ies) : Soluble in water
Partition coefficient : N-octanol/water, no data available
Auto ignition temp : No data available
Decomposition temp : No data available
Viscosity : Less than 5 mPa-s at 20°C
Explosive properties : 1.4 - 6.9v/v% as γ -Butyrolactone
Oxidizing properties : None

Section 10 : Stability and reactivity

10.1 Reactivity : Stable under normal temperature and pressure
10.2 Chemical stability : Stable under normal temperature and pressure
10.3 Hazard reactions : None
10.4 Conditions to avoid : High and freezing temperatures
10.5 Incompatible materials : Oxidizers and explosives
10.6 Hazard decomposition : No data available

Section 11 : Toxicological information

11.1 Toxicological effects

Acute toxicity Oral LD₅₀ : >2500 mg/kg (rats)

Acute toxicity Dermal LD₅₀ : >2000 mg/kg (rats)

Irritation Eye : Mild irritant (rabbit, OECD 405)

Irritation Skin : Mild irritant (rabbit, OECD 404); GHS Hazard category 2

Corrosivity : No data available

Sensitization : Non-sensitizer (LLNA, OECD 429)

Carcinogenicity : Does not contain any substances listed in IARC Monographs (1, 2A, and 2B)

Mutagenicity : Negative (by Ames Test)

Reproduction toxicity : GHS Hazard category 1B

Section 12 : Ecological information

12.1 Toxicity : No data available

12.2 Persistence and degradability : No data available

12.3 Bio accumulative potential : No data available

12.4 Mobility in soil : No data available

12.5 PBT and vPvB assessment : No data available

12.6 Other adverse effects : No data available

Section 13 : Disposal considerations

13.1 Waste treatment methods : Disposal should be in accordance with federal, state, and local requirements.

Section 14 : Transportation information

14.1 UN number : NA 1993

14.2 Proper shipping name : Combustible liquid, n.o.s.

14.3 Transport hazard class : Combustible liquid

14.4 Packing group : III

14.5 Environmental hazards : Regulated as a Class 3 Combustible Liquid by DOT, IMO, and IATA Version 3.9 (USA)



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14.6 Special precautions : No label codes

14.7 Bulk transport Annex II of MARPOL 73/78 and IBC Code : Not applicable

Section 15 : Regulation information (safety, health, and environmental)

15.1 U.S. Information

OSHA Inhalation Hazard : Not Regulated (29 CFR 1910.1000(d)(1)(i))

TSCA Sec. 4(a) Final Test Rules : Not Regulated

TSCA Sec. 5 SNUR : Proposed

Ingredient: DEGDEE (CAS# 112-36-7)

Reference: 76FR40850

Ingredient: TEGDME (CAS# 143-24-8)

Reference: 76FR40850

TSCA Sec.8(a) PAIR : Not Regulated

TSCA Sec. 12(b) 1-time Export : Regulated

Ingredient: DEGDEE (CAS# 112-36-7)

Reference: TSCA 5 Proposed SNUR

Ingredient: TEGDME (CAS# 143-24-8)

Reference: TSCA 5 Proposed SNUR

Clean Air Act Sec. 112 HAP : DEGDEE (CAS# 112-36-7)

EPCRA Sec. 313 (SARA Title III) : DEGDEE (CAS# 112-36-7)

NFPA Hazard Rating : Health(3), Flammability(2), Instability/Reactivity(0), Other(0)

HMIS Hazard Rating : Health(3), Flammability(2), Instability/Reactivity(0), PPE (D)

California Proposition 65 : Not Regulated

15.2 Canada Information :

WHMIS Controlled Product : Not applicable (manufactured article)

15.3 Chemical safety

assessment : Chemical safety assessment on ink has not been conducted

Section 16 : Other information

This SDS adheres to U.S. regulatory requirements and standards and may not meet the regulatory requirements in other locations.



This is a revised Safety Data Sheet which replaces all prior U.S. SDS for this substance.

This "Safety Data Sheet" contains health, safety, and environmental information. It does not replace any precautionary language or uses and disposal information which may accompany the substance. The information contained herein is believed to be accurate at the time of preparation, but should only be used as a guide. Epson does not warrant the completeness or accuracy of the information contained herein. It is subject to revision from time to time.

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