1. IDENTIFICATION

Product identifier

Mixture identification: HDK, T741X
Trade name: HDK, T741X
Other means of identification:
Trade code: C13T741X00

Recommended use of the chemical and restrictions on use

Recommended use: Ink for inkjet printing
Restrictions on use: N/A

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Company: EPSON AMERICA Inc.
3840 Kilroy Airport Way
Long Beach, CA 90806
United States

Telephone: 562.276.1369
Emergency phone number
Telephone: 562.276.1369

2. HAZARD(S) IDENTIFICATION

Classification of the chemical

⚠️ Warning, Skin Sens. 1, May cause an allergic skin reaction.

Label elements

Symbols:

⚠️ Warning

Hazard statements:

H317 May cause an allergic skin reaction.

Precautionary statements:

P261 Avoid breathing dust/mist/spray.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Special Provisions:

None

Hazards not otherwise classified identified during the classification process:

None

Ingredient(s) with unknown acute toxicity:

3% ~ 5%. 
3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances
N.A.

Mixtures

Hazardous components within the meaning of 29 CFR 1910.1200 and related classification:

50% ~ 65% Water
REACH No.: exempt, CAS: 7732-18-5, EC: 231-791-2
The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200).

15% ~ 20% Glycerols
REACH No.: exempt
The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200).

1% ~ 3% C.I. Disperse Blue 360
EC: 435-600-5
A.3/2A Eye Irrit. 2A H319
A.9/2 STOT RE 2 H373

US-HAE/C4 Aquatic Chronic 4 H413
A.4.2/1 Skin Sens. 1 H317

0.25% ~ 0.5% Triethanol amine
CAS: 102-71-6, EC: 203-049-8
The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200).

4. FIRST-AID MEASURES

Description of necessary measures

In case of skin contact:
Immediately take off all contaminated clothing.
Remove contaminated clothing immediately and dispose off safely.

In case of eyes contact:
In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:
Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:
Remove casualty to fresh air and keep warm and at rest.
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Most important symptoms/effects, acute and delayed
None

Indication of immediate medical attention and special treatment needed
In case of accident or uneffectness, seek medical advice immediately (show directions for use or safety data sheet if possible).
Treatment:
None

5. FIRE-FIGHTING MEASURES
Suitable extinguishing media:
Water.
Carbon dioxide (CO2).

Unsuitable extinguishing media:
None in particular.

Specific hazards arising from the chemical
Do not inhale explosion and combustion gases.
Burning produces heavy smoke.

Hazardous combustion products:
None

Explosive properties: N.A.
Oxidizing properties: N.A.

Special protective equipment and precautions for fire-fighters
Use suitable breathing apparatus.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Move undamaged containers from immediate hazard area if it can be done safely.

6. ACCIDENTAL RELEASE MEASURES
Personal precautions, protective equipment, and emergency procedures
Wear personal protection equipment.
Remove all sources of ignition.
Wear breathing apparatus if exposed to vapours/dusts/aerosols.
Provide adequate ventilation.
Remove persons to safety.
Use appropriate respiratory protection.
See protective measures under point 7 and 8.

Methods and materials for containment and cleaning up
Wash with plenty of water.

7. HANDLING AND STORAGE
Precautions for safe handling
Avoid contact with skin and eyes, inhalation of vapours and mists.
Do not use on extensive surface areas in premises where there are occupants.
Don't use empty container before they have been cleaned.
Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.
Contaminated clothing should be changed before entering eating areas.
Do not eat or drink while working.
See also section 8 for recommended protective equipment.

Conditions for safe storage, including any incompatibilities
Keep away from food, drink and feed.
Incompatible materials:
None in particular.
Instructions as regards storage premises:
Adequately ventilated premises.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

No occupational exposure limit available

DNEL Exposure Limit Values
N.A.

PNEC Exposure Limit Values
N.A.

Appropriate engineering controls:
None

Individual protection measures

Eye protection:
Use close fitting safety goggles, don't use eye lens.

Protection for skin:
Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.

Protection for hands:
Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.

Respiratory protection:
Not needed for normal use.

Thermal Hazards:
None

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance and colour: Black Liquid

Odour: Slightly

Odour threshold: N.A.

pH: 7.5 – 8.7 at 20°C

Melting point / freezing point: N.A.

Initial boiling point and boiling range: N.A.

Solid/gas flammability: N.A.

Upper/lower flammability or explosive limits: N.A.

Vapour density: N.A.

Flash point: > 100 °C

Evaporation rate: N.A.

Vapour pressure: N.A.

Relative density: N.A.

Solubility in water: Complete

Solubility in oil: N.A.

Partition coefficient (n-octanol/water): N.A.

Auto-ignition temperature: N.A.

Decomposition temperature: N.A.

Viscosity: < 5 mPa s

Miscibility: N.A.

Fat Solubility: N.A.

Conductivity: N.A.

10. STABILITY AND REACTIVITY

Reactivity

Stable under normal conditions

Chemical stability

Stable under normal conditions
Safety Data Sheet

Possibility of hazardous reactions
None

Conditions to avoid
Stable under normal conditions.

Incompatible materials
None in particular.

Hazardous decomposition products
Acrolein (CAS #107-02-8);
When glycerols is heated over 300°C, it will decompose into acrolein.

11. TOXICOLOGICAL INFORMATION
Information on toxicological effects
Toxicological information of the mixture:
N.A.

Toxicological information of the main substances found in the mixture:
C.I. Disperse Blue 360
a) acute toxicity:
   Test: LD50 - Route: Oral - Species: Rat > 2000 mg/kg
   Test: LD50 - Route: Skin - Species: Rat > 2000 mg/kg

e) germ cell mutagenicity:
   Test: Mutagenesis - Species: Salmonella Typhimurium Positive

Substance(s) listed on the NTP report on Carcinogens:
None.

Substance(s) listed on the IARC Monographs:
None.

Substance(s) listed as OSHA Carcinogen(s):
None.

Substance(s) listed as NIOSH Carcinogen(s):
None.

12. ECOLOGICAL INFORMATION
Ecotoxicity
Adopt good working practices, so that the product is not released into the environment.
N.A.

Persistence and degradability
N.A.

Bioaccumulative potential
N.A.

Mobility in soil
N.A.

Other adverse effects
None

13. DISPOSAL CONSIDERATIONS
Waste treatment and disposal methods
Recover if possible. In so doing, comply with the local and national regulations currently in force.

14. TRANSPORT INFORMATION
UN number
Not classified as dangerous in the meaning of transport regulations.

UN proper shipping name
N.A.
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Transport hazard class(es)
N.A.

Packing group
N.A.

Environmental hazards
N.A.

Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code)
N.A.

Special precautions
N.A.

15. REGULATORY INFORMATION

USA - Federal regulations
TSCA - Toxic Substances Control Act
TSCA inventory: all the components are listed on the TSCA inventory.
TSCA listed substances:
None.

SARA - Superfund Amendments and Reauthorization Act
Section 302 – Extremely Hazardous Substances: no substances listed.
Section 304 – Hazardous substances: no substances listed.
Section 313 – Toxic chemical list: no substances listed.

CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act
No substances listed.

CAA - Clean Air Act
CAA listed substances:
Glycerols is listed in CAA Section 111.

CWA - Clean Water Act
CWA listed substances:
None.

USA - State specific regulations
California Proposition 65
Substance(s) listed under California Proposition 65:
None.

Massachusetts Right to know
Substance(s) listed under Massachusetts Right to know:
No substances listed.

New Jersey Right to know
Substance(s) listed under New Jersey Right to know:
No substances listed.

Pennsylvania Right to know
Substance(s) listed under Pennsylvania Right to know:
No substances listed.

16. OTHER INFORMATION
Full text of phrases referred to in Section 3:
H319 Causes serious eye irritation.
H373 May cause damage to organs through prolonged or repeated exposure.
H413 May cause long lasting harmful effects to aquatic life.
H317 May cause an allergic skin reaction.
H228 Flammable solid.

Safety Data Sheet dated June 25, 2015, Revision: 1.0

Disclaimer:
The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. The
Safety Data Sheet

information relates only to the specific material and may not be valid for such material used in combination with any other material or in any process. This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS: Chemical Abstracts Service (division of the American Chemical Society).
CLP: Classification, Labeling, Packaging.
DNEL: Derived No Effect Level.
EINECS: European Inventory of Existing Commercial Chemical Substances.
GHS: Globally Harmonized System of Classification and Labeling of Chemicals.
HMIS: Hazardous Materials Identification System
IARC: International Agency for Research on Cancer
IATA: International Air Transport Association.
IATA-DGR: Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO: International Civil Aviation Organization.
ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO).
INCI: International Nomenclature of Cosmetic Ingredients.
Kst: Explosion coefficient.
LC50: Lethal concentration, for 50 percent of test population.
LD50: Lethal dose, for 50 percent of test population.
LTE: Long-term exposure.
NFPA: National Fire Protection Association
NIOSH: National Institute for Occupational Safety and Health
NTP: National Toxicology Program
OSHA: Occupational Safety and Health Administration
PNEC: Predicted No Effect Concentration.
RID: Regulation Concerning the International Transport of Dangerous Goods by Rail.
STE: Short-term exposure.
STEL: Short Term Exposure limit.
STOT: Specific Target Organ Toxicity.
TLV: Threshold Limiting Value.
TWATLV: Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).