1. IDENTIFICATION
   Product identifier
   Mixture identification:
   Trade name: Ink Cartridge, T7021

   Recommended use of the chemical and restrictions on use
   Recommended use:
   Ink for inkjet printing

   Details of the supplier of the safety data sheet
   Company: EPSON AMERICA Inc.
   3840 Kilroy Airport Way
   Long Beach, CA  90806
   United States
   Telephone : 562.276.1369
   Emergency phone number 562.276.1369

2. HAZARD(S) IDENTIFICATION
   Classification of the chemical
   The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200).

   Label elements
   Hazard pictograms: None
   Hazard statements: None
   Precautionary statements: None
   Special Provisions: None
   Hazards not otherwise classified identified during the classification process: None

   Additional classification information
   NFPA rating:
   HMIS rating:

3. COMPOSITION/INFORMATION ON INGREDIENTS
   Substances
   No
   Mixtures
   Hazardous components within the meaning of 29 CFR 1910.1200 and related classification:

<table>
<thead>
<tr>
<th>Qty</th>
<th>Name</th>
<th>Ident. Number</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>65%</td>
<td>Water</td>
<td>CAS: 7732-18-5</td>
<td>The product is not classified as dangerous according to OSHA</td>
</tr>
<tr>
<td>~</td>
<td></td>
<td>EC: 231-791-2</td>
<td></td>
</tr>
</tbody>
</table>
4. FIRST-AID MEASURES

Description of necessary measures
In case of skin contact:
Wash with plenty of water and soap.
In case of eyes contact:
In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
In case of Ingestion:
Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.
In case of Inhalation:
Remove casualty to fresh air and keep warm and at rest.
Most important symptoms/effects, acute and delayed
No
Indication of immediate medical attention and special treatment needed
Treatment:
None

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:
Water.
Carbon dioxide (CO2).

Unsuitable extinguishing media:
None in particular.
Specific hazards arising from the chemical
Do not inhale explosion and combustion gases.
Burning produces heavy smoke.

Hazardous combustion products:
None
Explosive properties: No data available
Oxidizing properties: No data available
Special protective equipment and precautions for fire-fighters
Use suitable breathing apparatus.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Move undamaged containers from immediate hazard area if it can be done safely.

6. ACCIDENTAL RELEASE MEASURES
Personal precautions, protective equipment, and emergency procedures
Wear personal protection equipment.
Remove all sources of ignition.
Wear breathing apparatus if exposed to vapours/dusts/aerosols.
Provide adequate ventilation.
Remove persons to safety.
Use appropriate respiratory protection.
See protective measures under point 7 and 8.
Methods and materials for containment and cleaning up
Wash with plenty of water.

7. HANDLING AND STORAGE
Precautions for safe handling
Avoid contact with skin and eyes, inhalation of vapours and mist.
Do not use on extensive surface areas in premises where there are occupants.
Don't use empty container before they have been cleaned.
Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.
Contaminated clothing should be changed before entering eating areas.
Do not eat or drink while working.
See also section 8 for recommended protective equipment.
Conditions for safe storage, including any incompatibilities
Keep away from food, drink and feed.
Incompatible materials:
None in particular.
Instructions as regards storage premises:
Adequately ventilated premises.
Storage temperature:
Store at ambient temperature.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Control parameters
Carbon black - CAS: 1333-86-4
- OEL Type: ACGIH - LTE(8h): 3 mg/m3 - Notes: Inhalable fraction
- OEL Type: OSHA - LTE: 3.5 mg/m3
Glycerol - CAS: 56-81-5
- OEL Type: OSHA - LTE: 5 mg/m3 - Notes: PEL, as mist, respirable fraction
- OEL Type: OSHA - LTE: 15 mg/m3 - Notes: PEL, as mist, total dust
DNEL Exposure Limit Values
No data available
PNEC Exposure Limit Values
2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6
Target: Fresh Water - Value: 1.5 mg/l
Target: Freshwater sediments - Value: 5.77 mg/kg
Target: Marine water - Value: 0.15 mg/l
Target: Marine water sediments - Value: 0.13 mg/kg
Target: Microorganisms in sewage treatments - Value: 200 mg/l
Appropriate engineering controls:
None
Individual protection measures
Eye protection:  
Not needed for normal use. Anyway, operate according good working practices.

Protection for skin:  
No special precaution must be adopted for normal use.

Protection for hands:  
Not needed for normal use.

Respiratory protection:  
Not needed for normal use.

Thermal Hazards:  
None

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance and colour:  Black Liquid
Odour:  Slightly
Odour threshold:  No data available
pH:  8.4 ~ 9.4 at 20 °C
Melting point / freezing point:  -13.3 °C
Initial boiling point and boiling range:  No data available
Flash point:  Does not flash until 212 ° F/ 100 °C (closed cup method, ASTM D 3278)
Evaporation rate:  No data available
Solid/gas flammability:  No data available
Upper/lower flammability or explosive limits:  No data available
Vapour pressure:  No data available
Vapour density:  No data available
Solubility in water:  Complete
Solubility in oil:  No data available
Partition coefficient (n-octanol/water):  No data available
Auto-ignition temperature:  No data available
Decomposition temperature:  No data available
Viscosity:  < 5 mPa·s at 20 °C
Miscibility:  No data available
Fat Solubility:  No data available
Conductivity:  No data available

10. STABILITY AND REACTIVITY

Reactivity  
Stable under normal conditions
Chemical stability  
Stable under normal conditions
Possibility of hazardous reactions  
None

Conditions to avoid  
Stable under normal conditions.

Incompatible materials  
None in particular.

Hazardous decomposition products  
None.

11. TOXICOLOGICAL INFORMATION

Toxicological information of the mixture:
e) germ cell mutagenicity:  
Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli Negative

Toxicological information of the main substances found in the mixture:
Carbon black - CAS: 1333-86-4
a) acute toxicity:
   Test: LD50 - Route: Dermal - Species: Rabbit > 3 g/kg - Source: Acute Toxicity Data.
   Journal of the American College of Toxicology, Part B. Vol. 15
   Test: LD50 - Route: Oral - Species: Rat > 15400 mg/kg - Source: Acute Toxicity Data.
   Journal of the American College of Toxicology, Part B. Vol. 15

Glycerol - CAS: 56-81-5
a) acute toxicity:
   Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of
   Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941
   Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of
   Pg. 288, 1969.

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6
a) acute toxicity:
   Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American
   Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic
   Substances Report. Vol. OTS,

Triethanol amine - CAS: 102-71-6
a) acute toxicity:
   Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric
   Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al.,
   Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of
   the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10,
   1989.

Carbon black - CAS: 1333-86-4
With excessive exposure, carbon black has been listed as a possible human
CARCINOGEN. However, as engineered within this ink cartridge, emissions to air of carbon
black during normal printing use have not been found. IARC, the International Agency
for Research on Cancer, has found printing inks to be not classifiable as human
carcinogens.

Substance(s) listed on the NTP report on Carcinogens:
None.
Substance(s) listed on the IARC Monographs:
Carbon black - Group 2B
Triethanol amine - Group 3.
Substance(s) listed as OSHA Carcinogen(s):
None.
Substance(s) listed as NIOSH Carcinogen(s):
None.

12. ECOLOGICAL INFORMATION
Ecotoxicity
   Adopt good working practices, so that the product is not released into the environment.
   No data available
Persistence and degradability
   No data available
Bioaccumulative potential
   No data available
Mobility in soil
   No data available
Other adverse effects
13. DISPOSAL CONSIDERATIONS
Waste treatment and disposal methods
Recover if possible. In so doing, comply with the local and national regulations currently in force.

14. TRANSPORT INFORMATION
UN number
Not classified as dangerous in the meaning of transport regulations.
UN proper shipping name
No data available
Transport hazard class(es)
No data available
Packing group
No data available
Environmental hazards
No data available
Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code)
No data available
Special precautions
No data available

15. REGULATORY INFORMATION
USA - Federal regulations
TSCA - Toxic Substances Control Act
TSCA inventory: all the components are listed on the TSCA inventory.
TSCA listed substances:
Isothiazolinone derivatives is listed in TSCA §5(a) - Proposed SNUR.
SARA - Superfund Amendments and Reauthorization Act
Section 302 – Extremely Hazardous Substances: no substances listed.
Section 304 – Hazardous substances: no substances listed.
Section 313 – Toxic chemical list: 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether.
CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act
Substance(s) listed under CERCLA: 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether.
CAA - Clean Air Act
CAA listed substances:
Glycerol is listed in CAA Section 111
2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether is listed in CAA Section 112, Section 112(b) - HON.
CWA - Clean Water Act
CWA listed substances:
None.

USA - State specific regulations
California Proposition 65
Substance(s) listed under California Proposition 65:
None.
Massachusetts Right to know
Substance(s) listed under Massachusetts Right to know:
Carbon black.
New Jersey Right to know
Substance(s) listed under New Jersey Right to know:

Safety Data Sheet

Carbon black
2-[2-(2-butoxyethoxy)ethoxy]ethanol;  TEGBE;  triethylene glycol monobutyl ether.

Pennsylvania Right to know
Substance(s) listed under Pennsylvania Right to know:
Carbon black
2-[2-(2-butoxyethoxy)ethoxy]ethanol;  TEGBE;  triethylene glycol monobutyl ether.

16. OTHER INFORMATION

Full text of phrases referred to in Section 3:

H318 Causes serious eye damage.

Disclaimer:
The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. The information relates only to the specific material and may not be valid for such material used in combination with any other material or in any process.
This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS: Chemical Abstracts Service (division of the American Chemical Society).
CLP: Classification, Labeling, Packaging.
DNEL: Derived No Effect Level.
EINECS: European Inventory of Existing Commercial Chemical Substances.
GHS: Globally Harmonized System of Classification and Labeling of Chemicals.
HMIS: Hazardous Materials Identification System
IARC: International Agency for Research on Cancer
IATA: International Air Transport Association.
IATA-DGR: Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO: International Civil Aviation Organization.
ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO).
INCI: International Nomenclature of Cosmetic Ingredients.
KSt: Explosion coefficient.
LC50: Lethal concentration, for 50 percent of test population.
LD50: Lethal dose, for 50 percent of test population.
LTE: Long-term exposure.
NFPA: National Fire Protection Association
NIOSH: National Institute for Occupational Safety and Health
NTP: National Toxicology Program
OSHA: Occupational Safety and Health Administration
PNEC: Predicted No Effect Concentration.
RID: Regulation Concerning the International Transport of Dangerous Goods by Rail.
STE: Short-term exposure.
STEL: Short Term Exposure limit.
STOT: Specific Target Organ Toxicity.
TLV: Threshold Limiting Value.
TWATLV: Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).