1. IDENTIFICATION

Product identifier
Mixture identification:
Trade name: Ink Cartridge, T7023

Recommended use of the chemical and restrictions on use
Recommended use:
Ink for inkjet printing

Details of the supplier of the safety data sheet
Company:
EPSON AMERICA Inc.
3840 Kilroy Airport Way
Long Beach, CA  90806
United States

Telephone : 562.276.1369
Emergency phone number
Telephone : 562.276.1369

2. HAZARD(S) IDENTIFICATION

Classification of the chemical
The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200).

Label elements
Hazard pictograms:
None

Hazard statements:
None

Precautionary statements:
None

Special Provisions:
None

Hazards not otherwise classified identified during the classification process:
None

Additional classification information
NFPA rating:

HMIS rating:

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances
No

Mixtures
Hazardous components within the meaning of 29 CFR 1910.1200 and related classification:

<table>
<thead>
<tr>
<th>Qty</th>
<th>Name</th>
<th>Ident. Number</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>65%</td>
<td>Water</td>
<td>CAS: 7732-18-5</td>
<td>The product is not classified as dangerous according to OSHA</td>
</tr>
<tr>
<td></td>
<td></td>
<td>EC: 231-791-2</td>
<td></td>
</tr>
</tbody>
</table>
4. FIRST-AID MEASURES
Description of necessary measures
In case of skin contact:
   Wash with plenty of water and soap.
In case of eyes contact:
   In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
In case of Ingestion:
   Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.
In case of Inhalation:
   Remove casualty to fresh air and keep warm and at rest.
Most important symptoms/effects, acute and delayed
   None
Indication of immediate medical attention and special treatment needed
   Treatment:
       None

5. FIRE-FIGHTING MEASURES
Suitable extinguishing media:
   Water.
   Carbon dioxide (CO2).
Unsuitable extinguishing media:
   None in particular.
Specific hazards arising from the chemical
   Do not inhale explosion and combustion gases.
   Burning produces heavy smoke.
Hazardous combustion products:
   None
Explosive properties: No data available
Oxidizing properties: No data available
Special protective equipment and precautions for fire-fighters
   Use suitable breathing apparatus.
   Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
   Move undamaged containers from immediate hazard area if it can be done safely.

6. ACCIDENTAL RELEASE MEASURES
Safety Data Sheet

Personal precautions, protective equipment, and emergency procedures
- Wear personal protection equipment.
- Remove all sources of ignition.
- Wear breathing apparatus if exposed to vapours/dusts/aerosols.
- Provide adequate ventilation.
- Remove persons to safety.
- Use appropriate respiratory protection.
- See protective measures under point 7 and 8.

Methods and materials for containment and cleaning up
- Wash with plenty of water.

7. HANDLING AND STORAGE

Precautions for safe handling
- Avoid contact with skin and eyes, inhalation of vapours and mists.
- Do not use on extensive surface areas in premises where there are occupants.
- Don't use empty container before they have been cleaned.
- Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.
- Contaminated clothing should be changed before entering eating areas.
- Do not eat or drink while working.
- See also section 8 for recommended protective equipment.

Conditions for safe storage, including any incompatibilities
- Keep away from food, drink and feed.
- Incompatible materials: None in particular.
- Instructions as regards storage premises:
  - Adequately ventilated premises.
  - Storage temperature:
    - Store at ambient temperature.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
- Glycerol - CAS: 56-81-5
  - OEL Type: OSHA - LTE: 5 mg/m³ - Notes: PEL, as mist, respirable fraction
  - OEL Type: OSHA - LTE: 15 mg/m³ - Notes: PEL, as mist, total dust

DNEL Exposure Limit Values
- No data available

PNEC Exposure Limit Values
- 2-[(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6
  - Target: Fresh Water - Value: 1.5 mg/l
  - Target: Freshwater sediments - Value: 5.77 mg/kg
  - Target: Marine water - Value: 0.15 mg/l
  - Target: Marine water sediments - Value: 0.13 mg/kg
  - Target: Microorganisms in sewage treatments - Value: 200 mg/l

Appropriate engineering controls:
- None

Individual protection measures
- Eye protection:
  - Not needed for normal use. Anyway, operate according good working practices.

Protection for skin:
- No special precaution must be adopted for normal use.

Protection for hands:
- Not needed for normal use.

Respiratory protection:
- Not needed for normal use.
9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance and colour:</td>
<td>Magenta Liquid</td>
</tr>
<tr>
<td>Odour:</td>
<td>Slightly</td>
</tr>
<tr>
<td>Odour threshold:</td>
<td>No data available</td>
</tr>
<tr>
<td>pH:</td>
<td>8.8 ~ 9.8 at 20 °C</td>
</tr>
<tr>
<td>Melting point / freezing point:</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range:</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point:</td>
<td>&gt; 212 ° F / 100 °C</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>No data available</td>
</tr>
<tr>
<td>Solid/gas flammability:</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits:</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapour pressure:</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapour density:</td>
<td>No data available</td>
</tr>
<tr>
<td>Solubility in water:</td>
<td>Complete</td>
</tr>
<tr>
<td>Solubility in oil:</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water):</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature:</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature:</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity:</td>
<td>&lt; 5 mPa·s at 20 °C</td>
</tr>
<tr>
<td>Miscibility:</td>
<td>No data available</td>
</tr>
<tr>
<td>Fat Solubility:</td>
<td>No data available</td>
</tr>
<tr>
<td>Conductivity:</td>
<td>No data available</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Reactivity
Stable under normal conditions

Chemical stability
Stable under normal conditions

Possibility of hazardous reactions
None

Conditions to avoid
Stable under normal conditions.

Incompatible materials
None in particular.

Hazardous decomposition products
None.

11. TOXICOLOGICAL INFORMATION

Toxicological information of the mixture:
e) germ cell mutagenicity:
   Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli Negative

Toxicological information of the main substances found in the mixture:

Glycerol - CAS: 56-81-5
a) acute toxicity:
   Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6
a) acute toxicity:
   Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,
Triethanol amine - CAS: 102-71-6
a) acute toxicity:

Substance(s) listed on the NTP report on Carcinogens:
None.
Substance(s) listed on the IARC Monographs:
Triethanol amine - Group 3.
Substance(s) listed as OSHA Carcinogen(s):
None.
Substance(s) listed as NIOSH Carcinogen(s):
None.

12. ECOLOGICAL INFORMATION
Ecotoxicity
   Adopt good working practices, so that the product is not released into the environment.
   No data available
Persistence and degradability
   No data available
Bioaccumulative potential
   No data available
Mobility in soil
   No data available
Other adverse effects
   None

13. DISPOSAL CONSIDERATIONS
Waste treatment and disposal methods
   Recover if possible. In so doing, comply with the local and national regulations currently in force.

14. TRANSPORT INFORMATION
UN number
   Not classified as dangerous in the meaning of transport regulations.
UN proper shipping name
   No data available
Transport hazard class(es)
   No data available
Packing group
   No data available
Environmental hazards
   No data available
Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code)
   No data available
Special precautions
15. REGULATORY INFORMATION

USA - Federal regulations
TSCA - Toxic Substances Control Act
TSCA inventory: all the components are listed on the TSCA inventory.
TSCA listed substances:
Isothiazolinone derivatives is listed in TSCA §5(a) - Proposed SNUR.
SARA - Superfund Amendments and Reauthorization Act
Section 302 – Extremely Hazardous Substances: no substances listed.
Section 304 – Hazardous substances: no substances listed.
Section 313 – Toxic chemical list: 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether.
CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act
Substance(s) listed under CERCLA: 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether.
CAA - Clean Air Act
CAA listed substances:
Glycerol is listed in CAA Section 111
2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether is listed in CAA Section 112, Section 112(b) - HON.
CWA - Clean Water Act
CWA listed substances:
None.

USA - State specific regulations
California Proposition 65
Substance(s) listed under California Proposition 65:
None.
Massachusetts Right to know
Substance(s) listed under Massachusetts Right to know:
No substances listed.
New Jersey Right to know
Substance(s) listed under New Jersey Right to know:
2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether.
Pennsylvania Right to know
Substance(s) listed under Pennsylvania Right to know:
2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether.

16. OTHER INFORMATION

Full text of phrases referred to in Section 3:
H318 Causes serious eye damage.

Disclaimer:
The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. The information relates only to the specific material and may not be valid for such material used in combination with any other material or in any process.
This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS: Chemical Abstracts Service (division of the American Chemical Society).
CLP: Classification, Labeling, Packaging.
Safety Data Sheet

DNEL: Derived No Effect Level.
EINECS: European Inventory of Existing Commercial Chemical Substances.
GHS: Globally Harmonized System of Classification and Labeling of Chemicals.
HMIS: Hazardous Materials Identification System
IARC: International Agency for Research on Cancer
IATA: International Air Transport Association.
IATA-DGR: Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO: International Civil Aviation Organization.
ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO).
INCI: International Nomenclature of Cosmetic Ingredients.
Kst: Explosion coefficient.
LC50: Lethal concentration, for 50 percent of test population.
LD50: Lethal dose, for 50 percent of test population.
LTE: Long-term exposure.
NFPA: National Fire Protection Association
NTP: National Institute for Occupational Safety and Health
NIOSH: National Institute for Occupational Safety and Health
OSHA: Occupational Safety and Health Administration
NTP: National Toxicology Program
PNEC: Predicted No Effect Concentration.
RID: Regulation Concerning the International Transport of Dangerous Goods by Rail.
STE: Short-term exposure.
STEL: Short Term Exposure limit.
STOT: Specific Target Organ Toxicity.
TLV: Threshold Limiting Value.
TWATLV: Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).