

## Safety Data Sheet

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

- 1.1. Product identifier  
Mixture identification:  
Trade name: Ink cartridge, T8000  
Trade code: T8000
- 1.2. Relevant identified uses of the substance or mixture and uses advised against  
Recommended use:  
Ink for inkjet printing
- 1.3. Details of the supplier of the safety data sheet  
Company:  
SEIKO EPSON CORPORATION  
80 Harashinden, Hirooka, Shiojiri-shi, Nagano-ken, 399-0785 JAPAN  
Phone number: +81-263-52-2552  
FAX number: +81-263-53-3702  
Competent person responsible for the safety data sheet:  
MSDS\_HRO@exc.epson.co.jp  
Date: 30 October, 2015  
Revision: 1.0
- 1.4. Emergency telephone number  
Phone number: +81-263-52-2552 (Mon~Fri, 9AM~5PM JST)

### SECTION 2: Hazards identification

- 2.1. Classification of the substance or mixture  
The product is not classified as dangerous according to GHS - Fourth revised edition.  
Adverse physicochemical, human health and environmental effects:  
No other hazards
- 2.2. Label elements  
The product is not classified as dangerous according to GHS - Fourth revised edition.  
Symbols:  
None  
Hazard statements:  
None  
Precautionary statements:  
None  
Special Provisions:  
None
- 2.3. Other hazards  
vPvB Substances: None - PBT Substances: None  
Other Hazards:  
No other hazards

### SECTION 3: Composition/information on ingredients

- 3.1. Substances  
N.A.
- 3.2. Mixtures  
Hazardous components within the meaning of GHS regulation and related classifications:

Qty	Name	Ident. Number	Classification
50% ~ 65%	Water	CAS: 7732-18-5 EC: 231-791-2	The product is not classified as dangerous according to GHS -

**Safety Data Sheet**

		REACH No.: exempt	Fourth revised edition.
30% ~ 40%	Proprietary organic materials	CAS: Trade secret	The product is not classified as dangerous according to GHS - Fourth revised edition.
10% ~ 12.5%	Glycerols	REACH No.: exempt	The product is not classified as dangerous according to GHS - Fourth revised edition.
0.5% ~ 1%	Triethanol amine	CAS: 102-71-6 EC: 203-049-8	The product is not classified as dangerous according to GHS - Fourth revised edition.
0.25% ~ 0.5%	Carbon black	CAS: 1333-86-4 EC: 215-609-9	The product is not classified as dangerous according to GHS - Fourth revised edition.
< 0.05%	Colorants	CAS: Trade secret	The product is not classified as dangerous according to GHS - Fourth revised edition.

**SECTION 4: First aid measures**

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

Treatment:

None

**SECTION 5: Firefighting measures**

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO<sub>2</sub>).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

## Safety Data Sheet

### SECTION 6: Accidental release measures

- 6.1. Personal precautions, protective equipment and emergency procedures
  - Wear personal protection equipment.
  - Remove persons to safety.
  - See protective measures under point 7 and 8.
- 6.2. Environmental precautions
  - Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.
  - Retain contaminated washing water and dispose it.
  - In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.
  - Suitable material for taking up: absorbing material, organic, sand
- 6.3. Methods and material for containment and cleaning up
  - Wash with plenty of water.
- 6.4. Reference to other sections
  - See also section 8 and 13

### SECTION 7: Handling and storage

- 7.1. Precautions for safe handling
  - Avoid contact with skin and eyes, inhalation of vapours and mists.
  - Do not eat or drink while working.
  - See also section 8 for recommended protective equipment.
- 7.2. Conditions for safe storage, including any incompatibilities
  - Keep away from food, drink and feed.
  - Incompatible materials:
    - None in particular.
  - Instructions as regards storage premises:
    - Adequately ventilated premises.
- 7.3. Specific end use(s)
  - None in particular

### SECTION 8: Exposure controls/personal protection

- 8.1. Control parameters
  - No occupational exposure limit available
  - DNEL Exposure Limit Values
    - N.A.
  - PNEC Exposure Limit Values
    - N.A.
- 8.2. Exposure controls
  - Eye protection:
    - Not needed for normal use. Anyway, operate according good working practices.
  - Protection for skin:
    - No special precaution must be adopted for normal use.
  - Protection for hands:
    - Not needed for normal use.
  - Respiratory protection:
    - Not needed for normal use.
  - Thermal Hazards:
    - None
  - Environmental exposure controls:
    - None
  - Appropriate engineering controls:
    - None

### SECTION 9: Physical and chemical properties

## Safety Data Sheet

### 9.1. Information on basic physical and chemical properties

Appearance and colour:	Black Liquid
Odour:	Slightly
Odour threshold:	N.A.
pH:	about 9.4 at 20°C
Melting point / freezing point:	N.A.
Initial boiling point and boiling range:	N.A.
Solid/gas flammability:	N.A.
Upper/lower flammability or explosive limits:	N.A.
Vapour density:	N.A.
Flash point:	Not detected until 100 °C
Evaporation rate:	N.A.
Vapour pressure:	N.A.
Relative density:	N.A.
Solubility in water:	Soluble
Solubility in oil:	N.A.
Partition coefficient (n-octanol/water):	N.A.
Auto-ignition temperature:	N.A.
Decomposition temperature:	N.A.
Viscosity:	< 5 mPa·s
Explosive properties:	N.A.
Oxidizing properties:	N.A.

### 9.2. Other information

Miscibility:	N.A.
Fat Solubility:	N.A.
Conductivity:	N.A.
Substance Groups relevant properties	N.A.

## SECTION 10: Stability and reactivity

- 10.1. Reactivity  
Stable under normal conditions
- 10.2. Chemical stability  
Stable under normal conditions
- 10.3. Possibility of hazardous reactions  
None
- 10.4. Conditions to avoid  
Stable under normal conditions.
- 10.5. Incompatible materials  
None in particular.
- 10.6. Hazardous decomposition products  
None.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Toxicological information of the mixture:

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli  
Negative

Toxicological information of the main substances found in the mixture:

Glycerols

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

## Safety Data Sheet

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969. - Notes: BEHAVIORAL: HEADACHE  
GASTROINTESTINAL: NAUSEA OR VOMITING

Triethanol amine - CAS: 102-71-6

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982Vol. -, Pg. 114, 1982.

Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989. - Notes: GASTROINTESTINAL: "HYPERMOTILITY, DIARRHEA" KIDNEY, URETER, AND BLADDER: OTHER CHANGES  
BEHAVIORAL: CONVULSIONS OR EFFECT ON SEIZURE THRESHOLD

Carbon black - CAS: 1333-86-4

a) acute toxicity:

Test: LD50 - Route: Skin - Species: Rabbit > 3 g/kg - Source: Acute Toxicity Data. Journal of the American College of Toxicology, Part B. Vol. 15

Test: LD50 - Route: Oral - Species: Rat > 15400 mg/kg - Source: Acute Toxicity Data. Journal of the American College of Toxicology, Part B. Vol. 15

If not differently specified, the information required in Regulation 453/2010/EC listed below must be considered as N.A.:

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

### SECTION 12: Ecological information

#### 12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.  
N.A.

#### 12.2. Persistence and degradability

N.A.

#### 12.3. Bioaccumulative potential

N.A.

#### 12.4. Mobility in soil

N.A.

#### 12.5. Results of PBT and vPvB assessment

vPvB Substances: None - PBT Substances: None

#### 12.6. Other adverse effects

None

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

## Safety Data Sheet

### SECTION 14: Transport information

- 14.1. UN number  
Not classified as dangerous in the meaning of transport regulations.
- 14.2. UN proper shipping name  
N.A.
- 14.3. Transport hazard class(es)  
N.A.
- 14.4. Packing group  
N.A.
- 14.5. Environmental hazards  
N.A.
- 14.6. Special precautions for user  
N.A.
- 14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code  
N.A.

### SECTION 15: Regulatory information

- 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
  - Dir. 98/24/EC (Risks related to chemical agents at work)
  - Dir. 2000/39/EC (Occupational exposure limit values)
  - Regulation (EC) n. 1907/2006 (REACH)
  - Regulation (EC) n. 1272/2008 (CLP)
  - Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013
  - Regulation (EU) n. 453/2010 (Annex II)
  - Regulation (EU) n. 286/2011 (ATP 2 CLP)
  - Regulation (EU) n. 618/2012 (ATP 3 CLP)
  - Regulation (EU) n. 487/2013 (ATP 4 CLP)
  - Regulation (EU) n. 944/2013 (ATP 5 CLP)
  - Regulation (EU) n. 605/2014 (ATP 6 CLP)
  - Regulation (EU) 2015/830

Restrictions related to the product or the substances contained according to Annex XVII  
Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Where applicable, refer to the following regulatory provisions :

- Directive 2003/105/CE ('Activities linked to risks of serious accidents') and subsequent amendments.
- Regulation (EC) nr 648/2004 (detergents).
- 1999/13/EC (VOC directive)

Provisions related to directives 82/501/EC(Seveso), 96/82/EC(Seveso II):  
N.A.

USA - Federal regulations

TSCA - Toxic Substances Control Act

TSCA inventory: all the components are listed on the TSCA inventory.

TSCA listed substances:

None.

SARA - Superfund Amendments and Reauthorization Act

Section 302 – Extremely Hazardous Substances: no substances listed.

Section 304 – Hazardous substances: no substances listed.

Section 313 – Toxic chemical list: no substances listed.

CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act

No substances listed.

## Safety Data Sheet

CAA - Clean Air Act  
CAA listed substances:  
Glycerols is listed in CAA Section 111.

CWA - Clean Water Act  
CWA listed substances:  
None.

USA - State specific regulations  
California Proposition 65  
Substance(s) listed under California Proposition 65:  
None.  
Massachusetts Right to know  
Substance(s) listed under Massachusetts Right to know:  
Carbon black.  
New Jersey Right to know  
Substance(s) listed under New Jersey Right to know:  
Carbon black.  
Pennsylvania Right to know  
Substance(s) listed under Pennsylvania Right to know:  
Carbon black.

15.2. Chemical safety assessment  
No

### SECTION 16: Other information

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre,  
Commission of the European Communities  
SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van  
Nostrand Reinold  
CCNL - Appendix 1

Insert further consulted bibliography

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.  
CAS: Chemical Abstracts Service (division of the American Chemical Society).  
CLP: Classification, Labeling, Packaging.  
DNEL: Derived No Effect Level.  
EINECS: European Inventory of Existing Commercial Chemical Substances.  
GefStoffVO: Ordinance on Hazardous Substances, Germany.  
GHS: Globally Harmonized System of Classification and Labeling of Chemicals.  
IATA: International Air Transport Association.  
IATA-DGR: Dangerous Goods Regulation by the "International Air Transport Association" (IATA).  
ICAO: International Civil Aviation Organization.  
ICAO-TI: Technical Instructions by the "International Civil Aviation Organization"

## Safety Data Sheet

	(ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
LTE:	Long-term exposure.
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STE:	Short-term exposure.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWATLV:	Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).
WGK:	German Water Hazard Class.