

1. IDENTIFICATION Product identifier Mixture identification: Trade name: Ink Cartridge, LM, 700, T8906 Other means of identification: Trade code: C13T890600 Recommended use of the chemical and restrictions on use Recommended use: Ink for inkjet printing Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party Company: **EPSON AMERICA Inc.** 3840 Kilroy Airport Way Long Beach, CA 90806 United States Telephone : 562.276.1369 Emergency phone number Telephone : 562.276.1369 2. HAZARD(S) IDENTIFICATION Classification of the chemical Warning, Flam. Liq. 4, Combustible liquid. Label elements Hazard pictograms: None Warning Hazard statements: H227 Combustible liquid. Precautionary statements: P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking. P280 Wear protective gloves/protective clothing/eye protection/face protection. P370+P378 In case of fire: Use ... to extinguish. P403+P235 Store in a well-ventilated place. Keep cool. P501 Dispose of contents/container in accordance with applicable regulations. Special Provisions: None Hazards not otherwise classified identified during the classification process: None Ingredient(s) with unknown acute toxicity: 1% ~ 3%. Additional classification information NFPA rating: HMIS rating:

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3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances

N.A.

Mixtures

Hazardous components within the meaning of 29 CFR 1910.1200 and related classification:

- 65% ~ 80% 1-ethoxy-2-(2-methoxyethoxy)ethane CAS: 1002-67-1, EC: 213-690-5 B.6/4 Flam. Lig. 4 H227
- 10% ~ 12.5% gamma-Butyrolactone CAS: 96-48-0, EC: 202-509-5 The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200).
- 5% ~ 7% Dipropylene glycol monomethylether CAS: 34590-94-8 The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200).

4. FIRST-AID MEASURES

Description of necessary measures In case of skin contact: Wash with plenty of water and soap. In case of eyes contact: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. In case of Ingestion: Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY. In case of Inhalation: Remove casualty to fresh air and keep warm and at rest. Most important symptoms/effects, acute and delayed None Indication of immediate medical attention and special treatment needed Treatment: None

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: Water spray, dry chemical, carbon dioxide or alcohol-resistant foam. Unsuitable extinguishing media: None in particular. Specific hazards arising from the chemical Do not inhale explosion and combustion gases. Burning produces heavy smoke. Hazardous combustion products: None Explosive properties: N.A.

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Oxidizing properties: N.A.

Special protective equipment and precautions for fire-fighters

Use suitable breathing apparatus.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment, and emergency procedures Wear personal protection equipment. Remove all sources of ignition. Wear breathing apparatus if exposed to vapours/dusts/aerosols. Provide adequate ventilation. Remove persons to safety. Use appropriate respiratory protection. See protective measures under point 7 and 8. Methods and materials for containment and cleaning up Wash with plenty of water.

7. HANDLING AND STORAGE

Precautions for safe handling Avoid contact with skin and eyes, inhalation of vapours and mists. Do not use on extensive surface areas in premises where there are occupants. Don't use empty container before they have been cleaned. Before making transfer operations, assure that there aren't any incompatible material residuals in the containers. Contamined clothing should be changed before entering eating areas. Do not eat or drink while working. See also section 8 for recommended protective equipment. Conditions for safe storage, including any incompatibilities Always keep in a well ventilated place. Keep away from unguarded flame, sparks, and heat sources. Avoid direct exposure to sunlight. Keep away from food, drink and feed. Incompatible materials: None in particular. Instructions as regards storage premises: Cool and adequately ventilated. Storage temperature: Store at ambient temperature.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters No occupational exposure limit available **DNEL Exposure Limit Values** N.A. **PNEC Exposure Limit Values** N.A. Appropriate engineering controls: None Individual protection measures Eve protection: Use close fitting safety goggles, don't use eye lens. Protection for skin:

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Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.

Protection for hands:

Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.

Respiratory protection:

Not needed for normal use.

Thermal Hazards:		
None		
9. PHYSICAL AND CHEMICAL PROPERTIE	S	
Appearance and colour:	Magenta Liquid	
Odour:	Slightly	
Odour threshold:	N.A.	
pH:	Not Relevant	
Melting point / freezing point:	N.A.	
Initial boiling point and boiling range:	N.A.	
Flash point:	N.A.	
Evaporation rate:	N.A.	
Solid/gas flammability:	N.A.	
Upper/lower flammability or explosive limits:		
Vapour pressure:	N.A.	
Vapour density:	N.A.	
Relative density:	N.A.	
Solubility in water:	Soluble	
Solubility in oil:	N.A.	
Partition coefficient (n-octanol/water):	N.A.	
Auto-ignition temperature:	N.A.	
Decomposition temperature:	N.A.	
Viscosity:	< 5 mPa⋅s at 20 °C	
Miscibility:	N.A.	
Fat Solubility:	N.A.	
Conductivity:	N.A.	
Substance Groups relevant properties	N.A.	
10. STABILITY AND REACTIVITY		

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Reactivity Stable under normal conditions Chemical stability Stable under normal conditions Possibility of hazardous reactions None Conditions to avoid Stable under normal conditions. Incompatible materials None in particular. Hazardous decomposition products None.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects Toxicological information of the mixture:

Ink

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli Negative

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Toxicological information of the main substances found in the mixture:

- 1-ethoxy-2-(2-methoxyethoxy)ethane CAS: 1002-67-1
- a) acute toxicity:
 - Test: LD50 Route: Oral Species: Rat > 2000 mg/kg

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg

- b) skin corrosion/irritation:
 - Test: Skin Irritant Route: Dermal Species: Rabbit Negative
- c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Negative

- e) germ cell mutagenicity:
- Test: Mutagenesis Species: Salmonella Typhimurium Negative g) reproductive toxicity:
- - Test: Reproductive Toxicity Route: Oral Species: Rat Negative

Substance(s) listed on the NTP report on Carcinogens:

None.

Substance(s) listed on the IARC Monographs:

gamma-Butyrolactone - Group 3. Substance(s) listed as OSHA Carcinogen(s):

None.

Substance(s) listed as NIOSH Carcinogen(s): None.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Adopt good working practices, so that the product is not released into the environment. 1-ethoxy-2-(2-methoxyethoxy)ethane - CAS: 1002-67-1 a) Aquatic acute toxicity: Endpoint: EC50 - Species: Algae > 89.5 mg/l - Duration h: 96

Endpoint: LC50 - Species: Daphnia > 93.6 mg/l - Duration h: 48

Endpoint: LC50 - Species: Fish > 90.8 mg/l - Duration h: 96

Persistence and degradability

N.A.

Bioaccumulative potential N.A.

Mobility in soil

N.A.

Other adverse effects

None

13. DISPOSAL CONSIDERATIONS

Waste treatment and disposal methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

14. TRANSPORT INFORMATION

UN number Not classified as dangerous in the meaning of transport regulations. UN proper shipping name N.A. Transport hazard class(es) N.A. Packing group N.A. Environmental hazards

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N.A.

Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code) N.A. Special precautions

N.A.

15. REGULATORY INFORMATION

USA - Federal regulations	
TSCA - Toxic Substances Control Act	
TSCA inventory: all the components are listed on the TSCA inventory.	
TSCA listed substances:	
Dipropylene glycol monomethylether is listed in TSCA Section 8a - PAIR.	
SARA - Superfund Amendments and Reauthorization Act	
Section 302 – Extremely Hazardous Substances: no substances listed.	
Section 304 – Hazardous substances: no substances listed.	
Section 313 – Toxic chemical list: 1-ethoxy-2-(2-methoxyethoxy)ethane.	
CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act	
Substance(s) listed under CERCLA: 1-ethoxy-2-(2-methoxyethoxy)ethane.	
CAA - Clean Air Act	
CAA listed substances:	
1-ethoxy-2-(2-methoxyethoxy)ethane is listed in CAA Section 112(b) - HAP, Section	
112(b) - HON.	
CWA - Clean Water Act	
CWA listed substances:	
None.	
LICA State apositio regulations	
USA - State specific regulations California Proposition 65	
Substance(s) listed under California Proposition 65: None.	
Massachusetts Right to know	
Substance(s) listed under Massachusetts Right to know:	
Dipropylene glycol monomethylether.	
New Jersey Right to know	
Substance(s) listed under New Jersey Right to know:	
1-ethoxy-2-(2-methoxyethoxy)ethane	
Dipropylene glycol monomethylether.	
Pennsylvania Right to know	
Substance(s) listed under Pennsylvania Right to know:	
1-ethoxy-2-(2-methoxyethoxy)ethane	
Dipropylene glycol monomethylether.	
16. OTHER INFORMATION	

Full text of phrases referred to in Section 3: H227 Combustible liquid.

Safety Data Sheet dated January 7, 2016, Revision: 1.0 Disclaimer:

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. The information relates only to the specific material and may not be valid for such material used in combination with any other material or in any process.

This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.

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CAS:	Chemical Abstracts Service (division of the American Chemical Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GHS:	Globally Harmonized System of Classification and Labeling of
	Chemicals.
HMIS:	Hazardous Materials Identification System
IARC:	International Agency for Research on Cancer
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport
	Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization"
	(ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
LTE:	Long-term exposure.
NFPA:	National Fire Protection Association
NIOSH:	National Institute for Occupational Safety and Health
NTP:	National Toxicology Program
OSHA:	Occupational Safety and Health Administration
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods
o 	by Rail.
STE:	Short-term exposure.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWATLV:	Threshold Limit Value for the Time Weighted Average 8 hour day.
	(ACGIH Standard).