

# WorkForce® 323

Print | Copy | Scan | Fax | Wi-Fi®



Engineered for  
Business.



## Features and Benefits

### Fast

- **Save time** — 4.3 ISO ppm (black) and 2.2 ISO ppm (color)<sup>†</sup>
- **Built-in wireless networking** — built-in Wi-Fi CERTIFIED™ n<sup>1</sup> networking; print and scan from any room in the house
- **High-speed faxing in black and color** — as fast as 3 sec per page; speed dial storage up to 60 numbers; fax memory up to 180 pages
- **Get more done** — 30-page Auto Document Feeder to quickly copy, scan or fax stacks of originals

### Reliable

- **Smudge, fade and water resistant prints** — documents rival those from a laser printer; highlighter-friendly too
- **Product protection you can count on** — one-year limited warranty; phone support, without charge, for the life of the product<sup>2</sup>

### Hassle-free

- **Convert scanned documents into editable text** — ABBYY® FineReader® included
- **Individual ink cartridges** — replace only the color you need

PRINT	
Printing Technology	4-color (CMYK) drop-on-demand MicroPiezo® ink jet technology
Epson Printer Language	ESC/P-R
Maximum Print Resolution	5760 x 1440 optimized dpi
ISO Print Speed†	Black 4.3 ISO ppm Color 2.2 ISO ppm
Minimum Ink Droplet Size	4 droplet sizes, as small as 4 picoliters
COPY	
Copy Quality	Color: Black/White, Draft: Normal
Copy Quantity	1 – 99 (PC-free)
Maximum Copy Size	8.5" x 14"
Copy Features	Fit to page, automatic reduction and enlargement (25 – 400%), adjustable copy density
SCAN	
Scanner Type	Color flatbed/ ADF
Photoelectric Device	Color CIS line sensor
Optical Resolution	1200 dpi
Hardware Resolution	1200 x 2400 dpi
Maximum Resolution	9600 x 9600 dpi interpolated
Scanner Bit Depth	48-bit color / 24-bit output
FAX	
Fax Specifications	Black-and-white and color Modem: 33.6 Kbps — as fast as 3 sec per page Memory: Up to 180 pages Speed dials: 60 (max.) PC-Fax³
CONNECTIVITY	
Connectivity	Hi-Speed USB 2.0 Wireless Wi-Fi (802.11 b/g/n¹)
Operating Systems	Windows® 7, Windows Vista®, Windows XP, Windows XP x64, Mac OS® X, 10.4.11, 10.5.8 and 10.6.x
PAPER HANDLING	
PC-free Paper Support	Plain (8.5" x 11"), Photo (4" x 6", 5" x 7", 8.5" x 11")
Maximum Paper Size	8.5" x 44"
Paper Sizes	3.5" x 5", 4" x 6", 5" x 7", 8" x 10", 8.5" x 11", A4, A5, A6, B5, half letter, executive, user definable (3.5" – 44" in length)
Borderless Photo Sizes	4" x 6", 5" x 7", 8" x 10", 8.5" x 11", A4, 16:9 wide
Paper Types	Supports plain paper, Epson Bright White Paper, Photo Paper Glossy, Premium Photo Paper Glossy, Ultra Premium Photo Paper Glossy, Premium Photo Paper Semi-gloss, Presentation Paper Matte, Premium Presentation Paper Matte, Premium Presentation Paper Matte Double-sided, Ultra Premium Presentation Paper Matte and Matte Scrapbook Photo Paper (letter)
Envelope Types	No. 10; plain paper, bond paper, air mail
Input Paper Capacity	100 sheets plain paper, 10 envelopes
Automatic Document Feeder	30 sheets

GENERAL	
Preview Monitor	2-line text LCD
Temperature	Operating: 50 ° to 95 °F (10 ° to 35 °C) Storage: -4 ° to 140 °F (-20 ° to 40 °C)
Relative Humidity	Operating: 20 – 80% Storage: 5 – 85% (no condensation)
Sound Level	38 dB (A)
Rated Voltage	100 – 120 VAC
Rated Frequency	50 – 60 Hz
Rated Current	0.6 Amp
Power Consumption	Approx. 10 W ISO 24712 (Standalone copy printing) Approx. 2 W (Power off Mode) ENERGY STAR® qualified
Safety Approvals	Safety standards UL60950, CSA C22.2 No. 60950 EMI FCC Part 15 subpart B class B, CAN/CSA-CEI/IEC CISPR 22 class B
Telecom Regulations	FCC Part 68 (U.S.A.), IC/CS03 (Canada)
Weight and Dimensions (W x D x H)	Printing: 18.1" x 21.3" x 11.9" Storage: 18.1" x 16.2" x 9.3" Weight: 15.7 lb
What's In The Box	WorkForce 323 all-in-one, instruction manual, CD-ROM with drivers, power cord, telephone cord, four DURABrite® Ultra Ink cartridges⁵ – one 125-series Standard-capacity Black ink cartridge and three 125-series Standard-capacity color ink cartridges: Cyan, Magenta, Yellow
Software Included	Epson printer driver, Epson Easy Photo Print, Epson Scan, ABBYY FineReader
Warranty	One-year limited warranty in the U.S. and Canada
INK	
Ink Type	DURABrite Ultra pigment ink (smudge, fade and water resistant)
Ink Palette	Cyan, Magenta, Yellow and Black
Ink Cartridge Configuration	4 individual ink cartridges
Fade Resistance / Print Longevity⁶	Up to 118 years
Replacement Ink Cartridges⁵	125 Standard-capacity Black, Cyan, Magenta, Yellow 124 Moderate-capacity Black, Cyan, Magenta, Yellow

- ECO FEATURES**
- Uses up to 70% less power than laser printers⁷
  - Save up to 50% of your paper supply with manual, two-sided printing⁴
  - ENERGY STAR qualified
  - RoHS compliant
  - Designed to be recycled⁸
  - Epson America, Inc. is a SmartWay<sup>SM</sup> Transport Partner⁹

† ISO ppm is based on the new international standard for measuring print speed. Black and color print speeds are determined in default, single-side mode in accordance with ISO/IEC 24734. Actual print times will vary based on system configuration, software, and page complexity. See [www.epson.com/printspeed](http://www.epson.com/printspeed) for details, including complete ISO reports.

- 1 Wi-Fi 802.11 b/g/n certified; level of performance subject to the range of the router being used. Visit [www.wi-fi.org/files/11basics\\_glossary.pdf](http://www.wi-fi.org/files/11basics_glossary.pdf) for more information.
- 2 Epson provides phone support without charge for the life of the product. Telephone toll charges may apply.
- 3 For sending faxes only.
- 4 Some applications and/or functions, like two-sided printing, may not be supported by Mac®.
- 5 Yields based on ISO/IEC 24711 tests in default mode printing continuously. Actual yields will be lower with higher-density images, hot or dusty conditions, less frequent printing, or printing predominantly with one color. All ink colors are used for printing and all-in-one maintenance, and all colors have to be installed for printing. For print quality, part of the ink from the included cartridges is used for printer startup and a variable amount of ink remains in the cartridges after the "replace cartridge" signal. For details, see [www.epson.com/cartridgeinfo](http://www.epson.com/cartridgeinfo)
- 6 Display permanence based on accelerated testing of prints displayed under glass in indoor display conditions; album permanence based on accelerated testing of prints in dark storage conditions. Actual print stability will vary according to media, printed image, display conditions, light intensity, temperature, humidity and atmospheric conditions. Epson does not guarantee the longevity of prints. For maximum print life, display all prints under glass or UV filter or properly store them.
- 7 Compared to the best-selling monochrome and color multifunction laser printers available for \$499 or less as of January 1, 2009. Actual power savings will vary by product model and usage.
- 8 See our website for convenient and reasonable recycling options at [www.epson.com/recycle](http://www.epson.com/recycle)
- 9 SmartWay is an innovative partnership of the U.S. Environmental Protection Agency that reduces greenhouse gases and other air pollutants and improves fuel efficiency.



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